AC Hipot Tester

An ideal AC Hipot Tester with low cost of ownership, built on more than 50 years of experience in market





TOS5200(ACW)







The low cost of "New standard AC Hipot tester" with high-usability, reliability, and safety aspect.

TOS5200 is designed for AC Hipot Test with 500 VA capacity and 200 mA short circuit current output capability. Equipped with the PWM amplifier, the TOS5200 can provide a stable & reliable output without being affected by AC power line. Thus, it is a perfect solution for electronic equipment or devices complied to IEC, EN, UL, VDE and JIS etc. requirement. The TOS5200 covers most of features of which our upper class model of the AC Hipot Test, it achieves the superb cost / performance ratio for those who need 200 VA or 500 VA capacity, or both. Also, it equips the Interlock function together with other safety features, the operator can carry out the test with higher current value in safe.

- Highly-stable output is realized with the PWM switching amplifier system
- 5 kV / 100 mA (500 VA) AC Hipot test
- High-precision measurement of "±1.5 % of reading" (with the Voltmeter 500 V or higher, the Ammeter 1 mA or higher)
- Rise time / Fall time control function
- Supporting the World-wide input voltage
- Reducing the tact time
- The Keylock function & the Protection cover for the front panel operation
- Equipped with USB / RS232C interface

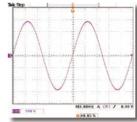
AC Hipot Tester

Basic performance

Highly stable output is realized with PWM Switching Amplifier!

Equipped with the PWM switching amplifier system, the TOS5200 realizes highly stable output not affected by input form AC line.A conventional Hipot Tester boosts and outputs the AC line's input voltage using a slide transformer system and which, the input voltage fluctuations will affect the output, preventing test from being performed properly. Since the TOS5200 equips with a high-efficient PWM amplifier that can output a stable high-voltage without being affected by the variation of AC power line, users can perform "safe", "stable", and highly "reliable" tests with confidence, even in regions with large voltage variations.

The output waveform is essential factor in Hipot (Withstanding oltage) testing!



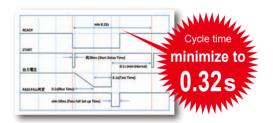


▲ AC output waveform of TOS5200

▲ AC output waveform of the slide transformer system

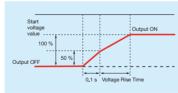
Capable of Test Time setting from 0.1s, which enables to reduce the tact time!

The TOS5200 can set the test time from 0.1 sec without sacrificing measurement accuracy. This makes test time 5 times faster compared to the TOS5050A (max test time:0.5sec) and it leads to reduce the tact time. Reduction of the tact time leads to improve the productivity, so it has been an issue that reducing the tact time may cause to worsen the measurement accuracy when the test time is faster than measurement respond speed.



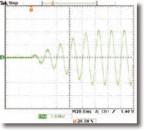
Rise time / Fall time control function

The rise time control function is to prevent the excessive stress that is being applied to the EUT (test object). The Hipot (Withstanding voltage) test is conducted to verify the safety performance of the EUT and which test voltage for Hipot (Withstanding voltage) test is applied approximately five to ten times greater than the voltage that handles by the EUT. If a high voltage is applied rapidly with no rise time, the transitional large voltage (current) will be occurred, and it may cause a damage to the EUT. For this reason, safety standards stipulate the procedure of Hipot (Withstanding voltage) test, and the test voltage must be gradually increased to the specified voltage when the test is performed. The rise time control function adopted in the TOS5200 can set the voltage rise time from 0.1s to 10.0s (at a resolution of 0.1s) and also it is capable to set the 50% (fixed) of the applied test voltage. In addition, the fall time control function enables to decrease the test voltage gradually after the completion of a PASS judgement. The voltage fall time is fixed at 0.1s (OFF is also selectable).

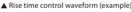


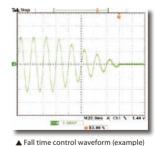
▲ Start voltage can be set at 50 % of the test voltage

Rise Time control function



The Rise time control function enables you to increases the test voltage gradually to reach the setting voltage while the AC Hipot (Withstanding voltage) test is conducted. The voltage rise time can be set from 0.1s to 10.0s at a resolution of 0.1s.





The Fall time control function enables you to decrease the test voltage gradually when the PASS judgment is made at the AC Hipot (Withstanding voltage) test. The voltage fall time is fixed at 0.1s. (OFF is also selectable).

High Precision, High Resolution, Realizing high-speed judgment

High-precision measurement $\pm 1.5\%$ of reading (with voltmeter 500 V or higher, Ammeter 1 mA or higher) The auto-range function achieves the equivalent specifications of the judgment accuracy for the upper and lower fail, and it makes effective to detect the contact failure or the disconnected status of the test lead. Moreover, the test time as fast as 0.1s realize the high-speed judgment. It assures to perform testing with the high-precision, high-resolution, high-speed-measurement, and the judgment function.

Improved the setting resolution of the leak current by 0.01 mA!

TOS5200 can set the current limit from 0.01~mA to 110~mA. (TOS5050A: 0.1~mA to 110~mA)

- Enables to clarify the actual value of device under test (DUT)
- The setting resolution of the lower limit setting has been improved from the previous model, it enables to defect the failure more accurately.

Kikusui Electronics Corporation 33

AC Hipot Tester

Unless specified otherwise, the specifications are for the following settings and conditions

- The warm-up time is 30 minutes
- TYP: These are typical values. These values do not guarantee the performance of the product.
- rdng: Indicates the readout value. set: Indicates a setting. f.s: Indicates full scale.

Withstanding voltage tester

	1 -		1						
AC Output section	Output range		0.05 kV to 5.00 kV						
		Accuracy	± (2 % of set + 20 V) when no load is connected						
		Operating range	0.00 kV to 5.50 kV						
		Resolution	10 V steps						
	Max. rated outp		500 VA (5 kV/100 mA)						
	Max. rated volta		5 kV						
	Max. rated current			100 mA (when the output voltage is 0.5 kV or greater)					
	Transformer rating		500 VA						
	Output voltage waveform *2		Sine		. 0.5111				
section	Distortion					ss (when no load or a pure r	esistive load is connected))	
	Crest factor				hen the output voltage is 80	00 V or greater, no load)			
	Frequency	A	50 Hz or 60 Hz ± 0.5 % (excluding during voltage rise time)						
	Accuracy		_			111			
	Voltage regulati		10 % or less (when changing from maximum rated load to no load) ±0.3 % (5 kV when no load is connected; power supply voltage: 90 V to 250 V)						
	Input voltage va Short-circuit cu				n the output voltage is 1.0 l	** *	v)		
		rrent		,	in the output voltage is 1.0 i	(v or greater)			
Start voltage	Output method		PWM switc		C id	ests can be set to 50 % of the	test seelts as		
Limit voltage					limit can be set . AC: 0.0		test voltage.		
Lillit voltage				~		0 V or is lower than the spec	rified value 250 V		
Output voltage moni	tor feature				nd protective features are a		illed value - 550 v,		
		Measurement range	0.000 kV to 6.500 kV AC						
		Display	0.000 KV to 6.500 KV AC						
Voltmeter	Digital	Accuracy	$V < 500 \text{ V} : \pm (1.5 \% \text{ of reading} + 20 \text{ V}), V \ge 500 \text{ V} : \pm 1.5 \% \text{ of reading}$						
] ,	Response *3	True rms, Average value response/rms display switchable						
		Hold feature				tained until the PASS or FA	L judgment is cleared.		
		Measurement range	0.00 mA to	110 mA	,		, 0		
							10 mA ≤ i < 100 mA	100 mA ≤ i	
		Display			i < 1 mA □ . □□□ mA	1 mA ≤ i < 10 mA			00 mA ≤ 1
Ammeter	Digital						-		10.0 IIIA
		Accuracy *4	$1.00 \text{ mA} \le i$: $\pm (1.5 \% \text{ of reading})$, $i < 1.00 \text{ mA}$: $\pm (1.5 \% \text{ of reading} + 30 \mu\text{A})$						
		Response *3	True rms, Average value response/rms display switchable						
	Hold feature		After a test is finished, the measured current value is retained until the PASS judgment is cleared.						
			Judgment		Judgment met	hod	Display	Buzzer	SIGNAL I/O
						to the upper limit is detected,		ON	Generates
					is turned off, and an UPPER I		is displayed on the screen		a U-FAIL signal
				If a current that is less than or equal to the lower limit is detected, the output is turned off, and a LOWER FAIL judgment occurs. This FAIL LED lights;					
	Judgment method and judgment operation		LOWER is displayed on ON Generates						
			tests and during the voltage fall time (Fall Time) of AC withstanding the screen voltage tests.				a C-17tiL signal		
						problems, the output is turned	PASS LED lights;		Generates
					PASS judgment occurs.	problems, the output is turned	displayed on the screen	ON	a PASS signal
Judgment feature				• If PASS HOLD is enabled, the PASS signal is generated continuously until the TOS5300 Series receives a STOP signal.					
Ü			• The UPPER FAIL and LOWER FAIL signals are generated continuously until the TOS5300 Series receives a STOP signal.						
			The FAIL and PASS buzzer volume levels can be changed.						
			• For PASS judgments, the length of time that the buzzer sounds for is fixed to 0.2 seconds.						
			Even if PASS HOLD is enabled, the buzzer turns off after 0.2 seconds.						
	Upper limit setting		0.01 mA to 110 mA						
	Lower limit setting		0.01 mA to 110 mA / OFF						
	Judgment accuracy *4		1.00 mA ≤ i: ± (1.5 % of set), i < 1.00 mA: ± (1.5 % of set + 30 µA)						
	Current detection method		Calculates the current's true rms value and compares this value with the reference value						
	Calibration		Calibrated with the rms of a sine wave using a pure resistive load						
	Voltage rise tim		0.1 s to 10.0 s						
		Resolution	0.1 s						
Time	Voltage fall tim	e	0.1 s / OFF (only enabled when a PASS judgment occurs)						
	Test Time		0.1 s to 999 s, can be turned off (TIMER OFF)						
	Resolution		0.1 s to 99.9 s: 0.1 s0 / 100 s to 999 s: 1 s						
	Accuracy		$\pm (100 \text{ ppm} + 20 \text{ ms})$ excluding Fall Time						

*1: Regarding the output time limits: Taking size, weight, and cost into consideration, the heat dissipation capability of the voltage generator that is used for withstanding voltage tests has been designed to be one half that of the rated output. Use the TOS5300 Series within the following limits. If you use the product in a manner that exceeds these limits, the output section may overheat, and the internal protection circuits may be activated. If this happens, stop testing, and wait until the TOS5300 Series returns to its normal temperature.

Ambient temperature		Pause time	Output time
t ≤ 40 °C	$50 \text{ mA} \le i \le 110 \text{ mA}$	Greater than or equal to the output time	30 min. max.
	$i \le 50 \text{ mA}$	Not necessary	Continuous output possible
P. D. Linda da d		(Output time = v	voltage rise time + test time + voltage fall time)

*2: Regarding the test voltage waveform:

Waveform distortions may occur if an DUT whose capacitance is dependent on voltage (for example, an DUT that consists of ceramic capacitors) is connected as the load. However, if the test voltage is 1.5 kV, the effect of a capacitance of 1000 pF or less can be ignored. Because the product's high-voltage power supply uses the PWM switching method, if the test voltage is 500 V or less, the switching and spike noise proportions are large. The lower the test voltage, the greater the waveform is distorted.

*3: For both True rms and Mean-value response, 50 ms or above response time is required to satisfy the measurement accuracy.

*4: Regarding ammeter and judgment accuracy:

During AC withstanding voltage tests, current also flows in the stray capacitance of items such as the measurement leads and jigs. This current that flows in the stray capacitances is added to the current that flows in the DUT, and the sum of these currents is measured. Especially if you want to perform judgments with high sensitivity and accuracy, it is necessary to consider methods to limit the current that flows in these stray capacitances, such as by adding upper and lower limits.

Output voltage	l kV	2 kV	5 kV
When using 350 mm long test leads that are suspended in air (TYP)	2 μΑ	4 μΑ	10 μΑ
When using the accessory, high test lead TL31-TOS (TYP)	16 μΑ	32 μΑ	80 μΑ

In case of 70 % humidity or higher, it is considerable to add 50 μA on the Limit value.

34 Kikusui Electronics Corporation

AC Hipot Tester

Other features / Interfaces

Test mode	e				
	Double a	ction feature	Tests can only be started by pressing and releasing STOP and then pressing START within 0.5 seconds of releasing the STOP switch.		
	Length o	f time to maintain a PASS tresult	You can set the length of time to maintain a PASS judgment: 50 ms, 100 ms, 200 ms, 1 s, 2 s,5 s, or HOLD.		
	Momentary feature		Tests are only executed while the START switch is held down.		
	Fail mod	e feature	This feature enables you to prevent remotely transmitted stop signals from clearing FAIL judgments and PROTECTION modes.		
	Timer fea	nture	This feature finishes tests when the specified time elapses.		
	Output ve	oltage monitor feature	If output voltage exceeds "setting + 350 V" or is lower than "setting - 350 V," the TOS5200 switches to PROTECTION mode, output is turned off, and testing finishes.		
	Memory		Up to three sets of test conditions can be saved to memory.		
	Key lock		Locks panel key operations (settings and changes)		
Protective features			Under any of the following conditions, the TOS5200 switches to the PROTECTION state, immediately turns output off, and stops testing. A message is displayed on the screen.		
	Interlock	Protection	An interlock signal has been detected.		
	Power Su	ipply Protection	An error was detected in the power supply.		
Volt Error Protection		r Protection	While monitoring the output voltage, a voltage outside of the rated limits was detected. AC or DC withstanding voltage tests: ±350 V		
	Over Loa	ad Protection	During a withstanding voltage test, a value that is greater than or equal to the output limit power was specified. AC withstanding voltage test: 550 VA.		
	Over Hea	at Protection	The internal temperature of the TOS5200 became too high.		
	Over Rating Protection		During a withstanding voltage test, the output current was generated for a length of time that exceeds the regulated time.		
	Remote Protection		A connection to or disconnection from the front- panel REMOTE connector was detected.		
	SIGNAL I/O Protection		The rear-panel SIGNAL I/O connector's ENABL signal has changed.		
	USB Protection		The USB connector has been disconnected while the TOS5200 was being controlled through the USB interface.		
	USB		USB Specification 2.0		
Interfaces		RS232C *1	D-SUB 9-pin connector on the rear panel (compliant with EIA-232-D) All functions other than the POWER switch and KEY-LOCK		
		REMOTE	Front-panel 9-pin MINI DIN connector. By connecting an optional device to this connector, you can control the starting and stopping of tests remotely.		
		SIGNAL I/O	Rear-panel D-sub 25-pin connector		

^{*1: &}quot;Talk mode" can be set, when RS232C is used as comunication interface

Talk mode	Description				
0	It responds only for commands from PC. (Default setting)				
	It responds automatically for start and end test, and returns the status, setting value, measured value.				
	Response at s	tart	<start></start>		
1	Response at end of test	Status	<pass>, <u_fail>, <l_fail>, <prot>, <about></about></prot></l_fail></u_fail></pass>		
		Setting value, Measured value	Test No., Programme No., Test mode, Measured voltage, Measured current, Test time		

General

Display			LCD: LED backlight		
	Installation	n location	Indoors, at a height of up to 2000 m		
Environ- ment	Spec guara humidity	nnteed range temperature/	5 °C to 35 °C (41 °F to 95 °F)/20 %rh to 80 %rh (no condensation)		
	Operating humidity	range temperature/	$0~^{\circ}\text{C}$ to $40~^{\circ}\text{C}$ (32 $^{\circ}\text{F}$ to $104~^{\circ}\text{F})/20~^{\circ}\text{K}$ h to $80~^{\circ}\text{K}$ h (no condensation)		
	Storage rai humidity	nge temperature/	-20 °C to 70 °C (-4 °F to 158 °F)/90 %rh or less (no condensation)		
	Nominal volta	age range (allowable voltage range)	100 VAC to 240 VAC (90 VAC to 250 VAC)		
Power	Power	When no load is connected (READY)	100 VA or less		
supply	consumptio	When rated load isconnected	800 VA max.		
	Allowable	frequency range	47 Hz to 63 Hz		
Insulation	resistance (be	tween AC LINE and the chassis)	30 MΩ or more (500 VDC)		
Withstand	ing voltage (be	etween AC LINE and the chassis)	1500 VAC, one minute		
Earth co	ntinuity		25 AAC, 0.1 Ω or less		
Electromagnetic compatibility (EMC) *1			Complies with the requirements of the following directive and standard. EMC Directive 2014/30/EU, EN 61326-1(ClassA *2), EN 55011(ClassA *2, Group1 *3), EN 61000-3-2, EN 61000-3-3 Applicable under the following conditions The maximum length of all cabling and wiring connected to the TOSS200 must be less than 2.5 m. The shielded cable is being used when using the SIGNAL I/O. The high test lead TL31-TOS		
Safety *1			Complies with the requirements of the following directive and standard. Low Voltage Directive 2014/35/EU, EN 61010-1 (Class 1*4 Pollution degree 2)		
Dimensions (mm(inches))(maximum)			320 (12.6") (330(12.99")) W × 132(5.2") (150(5.91")) H × 350(13.78") (420(16.54")) D		
Weight			Approx. 14 kg (30.9 lbs)		
Accessories			Power cord: 1pc. / High test lead (TL31-TOS): 1set (1 red wire and 1 black wire, each with alligato clips); 1.5 m / D-sub 25-pin plug: 1set; assembly type / High-voltage warning sticker: 1pc. / Setup Guide / Quick Reference(1 each for Englis and Japanese) / Safety informaion / CD-R *5		

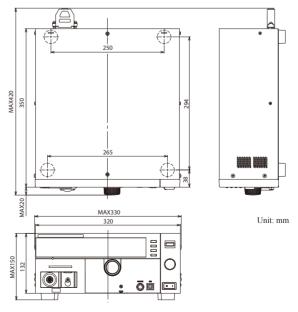
- *1: Only on models that have the CE marking on the panel. Although signals are insulated with output terminals, each signal is common. Logic setting is also possible.
 *2: This is a Class A equipment. This product is intended for use in an industrial environment. This product may cause interference if used in residential areas. Such use must be avoided unless
- Ins product may cause interference it used in residential areas. Such use must be avoided unless the user takes special measures to reduce electromagnetic emissions to prevent interference to the reception of radio and television broadcasts.

 *3: This is a Group I equipment. This product does not generate and/or use intentionally radio-frequency energy, in the form of electromagnetic radiation, inductive and/or capacitive coupling, for the treatment of material or inspection/analysis purpose.
- for the treatment of material or inspection/analysis purpose.

 4: This is a Class I equipment. Be sure to ground this product's protective conductor terminal. The safety of this product is only guaranteed when the product is properly grounded.

 5: Contains the User's Manual, the Cimmunication Interface Manual, VISA library (KI-VISA), IVI-COM driver, and Safety evaluation test.

-External dimensional diagrams-



Kikusui Electronics Corporation 35