

## DSL-320 MkIII

### Double Pass Opacity Monitor

Measures 0-100% Opacity  
with optional calibration check function

**Ideal for monitoring opacity and smoke levels in the exhaust gas of industrial combustion or air filtration processes.**



- In situ measurement directly in exhaust gas flow using the widely accepted light transmission technique
- **Measurement reading as % Opacity**
- **Modulated green LED source for long lifetime stability and immunity to ambient light**
- **Rugged 316 stainless steel construction**
- **Choice of interface options enabling easy integration**
- **Free utility software for PC based setup, control, and data logging**

The DSL-320 is an optical instrument designed to measure the visible opacity (0-100%) of exhaust gas in a duct, stack, or flue; typically the exhaust gas from an industrial combustion process or air filtration system.

The DSL-320 uses the double pass light transmission measurement technique, with a folded beam Transceiver / Reflector arrangement. A light beam emitted from the Transceiver (TRX) passes across the duct, stack or flue to a Reflector, which then returns the light to the Transceiver where the intensity of the received light is measured. Increased particulate or dust in the stack gas attenuates the transmitted light and causes the intensity of the received light to fall. This reduction in intensity is measured and presented as % opacity.

The light source in the Transceiver is a high intensity, high reliability green LED which provides long life and stable intensity. The transmitted light beam is pulsed to give complete immunity to ambient light levels. The intensity of the transmitted light is monitored at source so that any variations in the emitted light level are compensated in the received signal. The Transceiver has on board temperature measurement to provide stability over temperature range.

The DSL-320 is available with or without an Operator Interface (control unit) so for the most cost effective monitoring solution the DSL-320 can operate as a "stand-alone" instrument consisting of the Transceiver head (TRX) and Reflector head, with all electrical connections (including outputs such as the alarm relays, 4-20mA and ModBus) being made inside the TRX head. As a stand-alone instrument the DSL-320 is set-up and controlled using the supplied utility software, installed on a PC or laptop, and connected via the USB connector on the TRX.

When supplied with an Operator Interface (OI) all power supply and output connections are made in the OI rather than the RX. The OI is available in a range of enclosure styles, it has a bright 4 digit LED display and a simple 4 button keypad, which allows full command and control of the instrument. Alternatively, the free utility software can be connected to the OI and used to command and control the DSL-320 directly from a PC.

The DSL-320 has no moving parts, is of rugged design and has an excellent reliability record. Regular maintenance simply involves cleaning the optical surfaces which are easily accessible due to our latched head design. Both the TRX and Reflector heads are supplied with an air purge body, which when connected to a high volume source of clean air, keeps the contaminated stack gas away for the lens surfaces. An Aluminium air purge body is available for use on standard installations and a more advanced Stainless Steel air purge body is available for more demanding installations.

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Specifications are subject to change without notice.

### Specification:

#### Measurement Performance

Parameter	Units	Min	Max	Comment
Path Length (flange to flange)	m	0.5	10	Flange-to-flange separation
Measuring Range	%	0.0	100.0	User selectable
Accuracy	%	-2	+2	
Resolution	%		0.1	Display resolution
Damping	s	1	60	Selectable
Drift with Temperature	%	-2	+2	Over any 20°C in the operating range
Operating Wavelength	nm	510	540	Green LED

#### Power & Air Requirements

Voltage	Vdc	+24		Optional 90-260Vac PSU available
Voltage Tolerance	%	-10	+10	
Nominal Current Consumption	mA		500	
Power Up Current Consumption	mA		500	
Air Supply Volume Flow	L/min	50	200	To each air-purge body.
Air Supply Fitting				1" BSP threaded aperture in each air-purge body

#### Cable and Wire

Cable type – OI/TRX Interconnection	cores	4		Screened multi-core, such as Belden 9873
Wire Size at Terminal Connections	AWG	20	14	

#### Interface Options

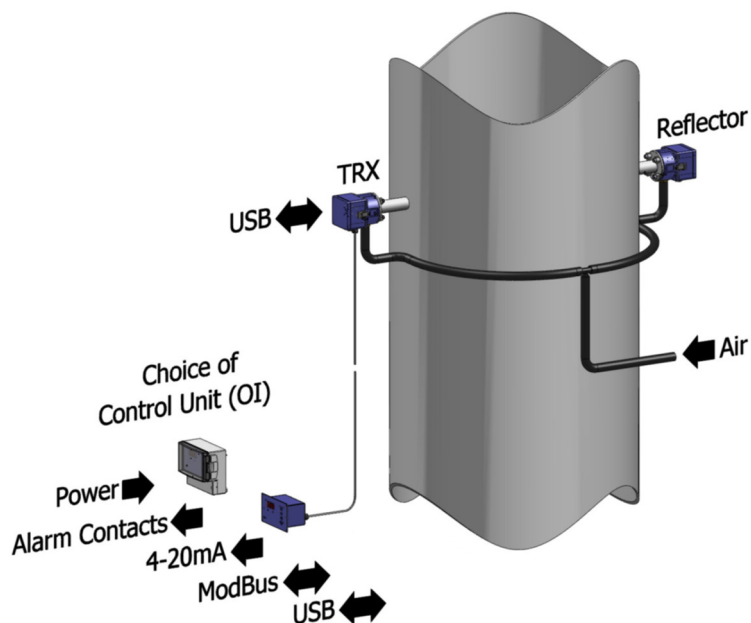
Serial Comms				ModBus RTU via RS485 (TRX) Internal USB (OI), external USB (TRX)
Analogue Output (one)	mA	4	20	Isolated and scalable
Digital Relay Contacts (two)	A	0	3	@30Vdc (signal level and data valid)

#### Physical

Ingress Protection: - Heads		IP65		For external use
Ingress Protection: - OI Wall Mounted - OI Panel Mounted		IP65 IP64		Hinged door and terminal compartment shut. From front face of panel when installed.
Ambient Operating Temperature	°C	-20	+55	Air temperature around the heads.
Operating Humidity	%		100	Air humidity around the heads.
Gas Temperature	°C		+600	Heat insulating gaskets included. (Higher temperatures on request)
Regulatory Compliance				2014/30/EU (Electromagnetic Radiation) 2014/35/EU (Low Voltage)
Materials: - Heads	316 Stainless Steel (powder coated)			
Materials: - Air-Purge Bodies	Powder coated cast aluminium or stainless steel for demanding installations			
Materials: - OI Wall Mounted	UL rated polycarbonate enclosure; aluminium front panel with PU laminate overlay and with nylon cable glands			
- OI Panel Mounted	Powder coated steel back-box; aluminium front panel with PU laminate overlay and with nylon cable glands			
Weight	kg		2.5	TRX or Reflector head plus Aluminium Air-Purge body
Weight: - OI Wall Mounted - OI Panel Mounted	kg		1.3 1.3	
Warranty	months	24		Return to base warranty. Extensions available

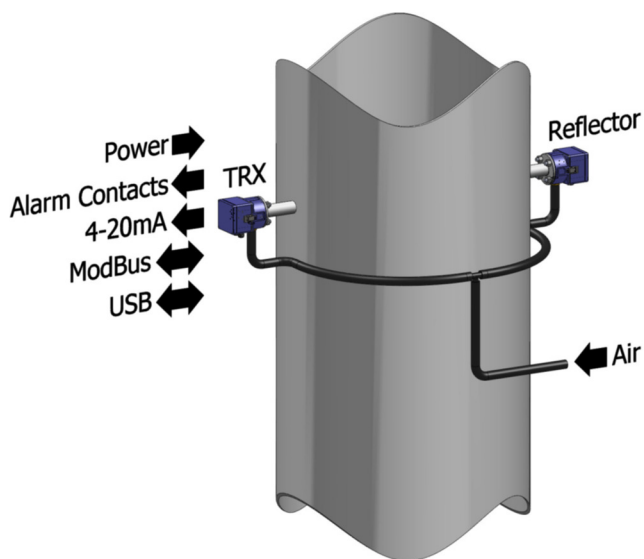
## Configuration Options:

Configured with an  
OI: Wall or Panel  
Mounting

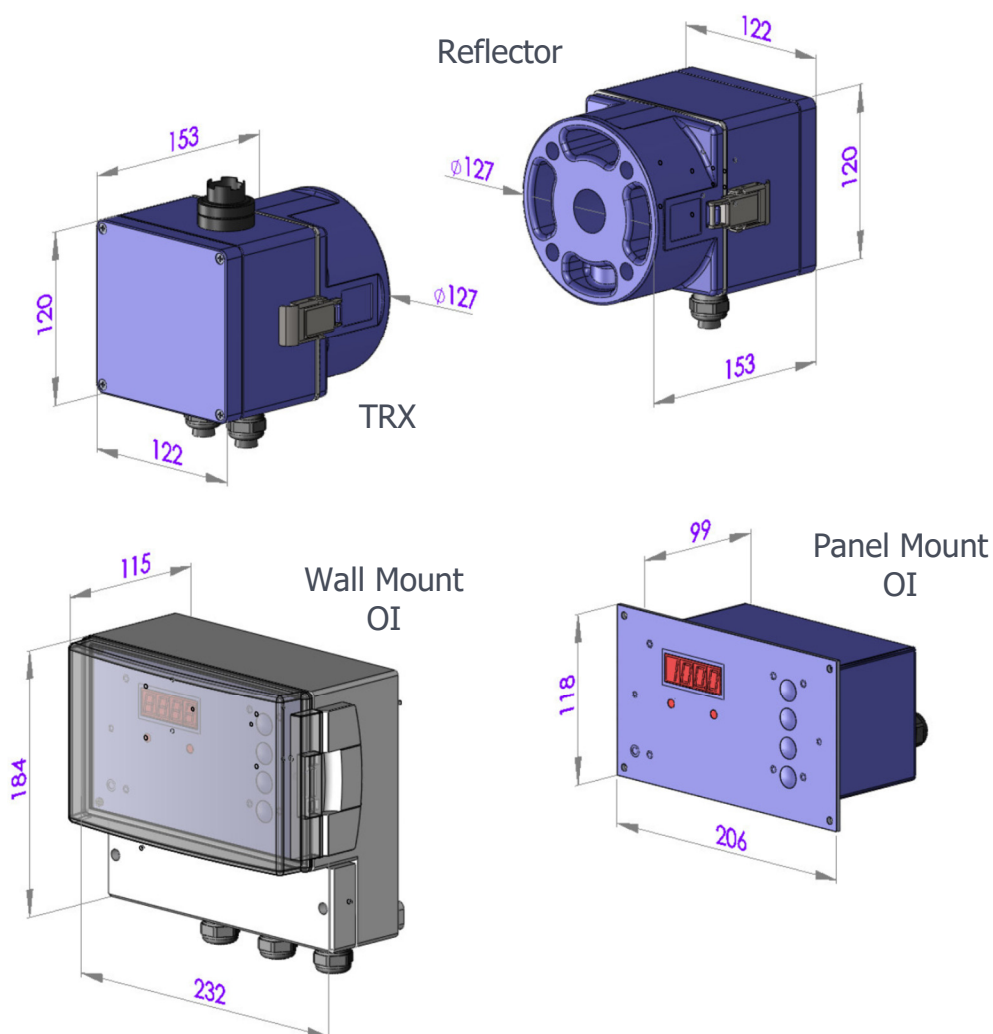


**OR**

Stand Alone  
Configuration



**Dimensions (mm):**






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**Ordering Details:**

**DSL-320-XXXX-MkIII**

- A = Aluminium air-purge body (standard application)
- S = Stainless steel air-purge body (demanding application)
- D = 24 Vdc powered
- A = 100-240 Vac powered
- N = No OI
- W = Wall mounted OI
- P = Panel mounted OI
- S = Short path length version  
(0.5 - 4m flange to flange separation)
- L = Long path length version  
(2 - 10m flange to flange separation)

### Options & Accessories:

Description	Order Code	Notes
Mounting Flange & Fixing Kit 	ASY-067	1.5" ANSI 150 flange pattern with 240mm long extension tube (x2).
Fixing Kit for use with Aluminium Air Purge Body	ASY-071	Contains M14 x 100mm studding, flat washers, spring washers and M14 nuts.
Fixing Kit for use with Stainless Steel Air Purge Body	ASY-245	Contains M14 x 100mm studding, flat washers, spring washers and M14 nuts.
Weather Cover 	ASY-080	Hinged stainless steel weather / heat cover for protecting externally mounted heads.
Screened Cable	CBL-046	8-core, screened, 20AWG, DEF STAN 61-12 Part5 LSHZ. Max length 300m.
Boxed PSU	DSL-PSU-25	Multi AC input, 24Vdc output 25W, IP67 rated enclosure
Laser Alignment Tool 	DSL-LAT08	Tool to aid the alignment of the two heads across the stack.
Blower Kit 	BK-40B-110	Blower kit for purge air. 110 Vac; single phase
	BK-40B-240	Blower kit for purge air. 240 Vac; single phase
	BK-40B-415	Blower kit for purge air. 415 Vac; three phase

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Compressed Air Kit 	DSL-CAK-2	For use with compressed air purge.  Includes pressure regulator, in-line filters, and compressed air adaptors for the purge body.
Calibration Head 	DSL-CH350BA	For use between the TRX head and the purge body to perform calibration checking with aluminium type air-purge bodies.
	DSL-CH350BS	For use between the TRX head and the purge body to perform calibration checking with stainless steel type air-purge bodies.
Zero Mirror for Calibration Checking 	ASY-292	<b>DSL-320S:</b> path lengths 0.5m to 1.5m <b>DSL-320L:</b> path lengths 2.0m to 4.0m
	ASY-287	<b>DSL-320S:</b> path lengths 1.5m to 4.0m <b>DSL-320L:</b> path lengths 4.0m to 8.0m
	ASY-293	<b>DSL-320L:</b> path lengths 8.0m to 10.0m
Calibrated Opacity Filters  (other values available on request)	ASY-190	Calibration filter, approx 8% opacity
	ASY-133	Calibration filter, approx 20% opacity
	ASY-183	Calibration filter, approx 35% opacity

Note that the actual part may differ from the above representative pictures.