HIOKI

BATTERY TESTER Series

NEW

Measuring Battery Quality

Cells - Modules - Packs

Quality Testing
Maintenance
Inspections
R & D

*1 *2 *2 Bluetooth® Wireless Adapter

ES France - Département Tests & Mesures - 127 rue de Buzenval BP 26 - 92380 Garches
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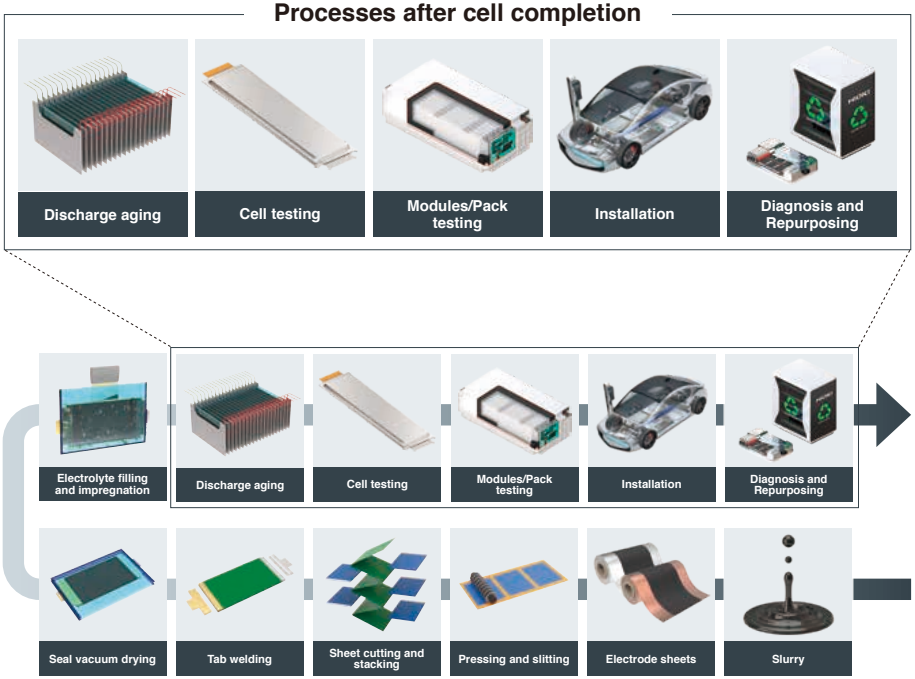
Measuring Battery Quality

A variety of processes must be completed before a battery becomes a finished product and each process level requires an appropriate testing measurement method. HIOKI battery testers are ideal for use in testing, development and inspections after cell completion.

Quality Testing | **Maintenance Inspections** | **R & D**

Processes after cell completion



Lithium-ion Battery Production Processes

Quality Testing

P.6 to P.16

Acceptance/shipping inspections

Inspect the quality of completed cells, modules, and packs on production lines.
Measure internal resistance (AC-IR) and open-circuit voltage (OCV) to check battery quality.

3561,3561-01 | BT3561A | BT3562A | BT3563A
BT3562-01 | BT3563-01 | BT3564 | BT4560

Measuring open-circuit voltage with a high degree of precision Learn more P.9

High-precision OCV measurement makes it possible to detect defects earlier in the production process.

DC VOLTMETER DM7276

Increasing the number of test channels Learn more P.14, P.15

Increase the number of test channels and automatically switch between them while measuring.

SWITCH MAINFRAME SW1002

Maintenance Inspections

P.17

Diagnosing degradation in batteries

Diagnose whether batteries embedded in a UPS or other system have degraded.

BT3554-50 (Instrument only)
BT3554-51 (9465-10 bundle)
BT3554-52 (L2020 bundle)
WIRELESS ADAPTER Z3210

R & D

P.18 - P.21

Analyzing batteries

Analyze the battery characteristics by frequency sweep impedance measurement and equivalent circuit analysis.

BT4560

Analyzing fuel cells (FCs)

Measure the internal resistance (1 kHz) of fuel cells during cycle testing.

BT3564-FC (Special specifications)

Measuring impedance over a broader frequency band Learn more P.19

Broaden the measurement frequency range.

CHEMICAL IMPEDANCE ANALYZER IM3590

Performing dynamic impedance measurement Learn more P.20, P.21

Measure the impedance of fuel cells or LIBs during cycle testing.

POWER ANALYZER PW6001

Battery tester lineup

Application			Acceptance/shipping inspections			
			Small cells for general purpose High speed sorting	Small cells for power motors Small packs of up to 60 V	Large cells for xEVs Mid-sized packs of up to 100 V	Large packs for xEVs Large packs of up to 300 V
Model			3561, 3561-01	BT3561A	BT3562A	BT3563A
Appearance				NEW 	NEW 	NEW 
Measurement method			AC four-terminal method	AC four-terminal method	AC four-terminal method	AC four-terminal method
Measurement frequency			1 kHz ±0.2 Hz	1 kHz ±0.2 Hz	1 kHz ±0.2 Hz	1 kHz ±0.2 Hz
Rated input voltage			±22 V DC	±60 V DC	±100 V DC	±300 V DC
Maximum rated voltage to earth			±60 V DC	±60 V DC	±100 V DC	±300 V DC
Measurement parameters	Resistance measurement ranges	3 mΩ	N/A	N/A	3.1000 mΩ, 0.1 μΩ, 100 mA	3.1000 mΩ, 0.1 μΩ, 100 mA
		30 mΩ	N/A	31.000 mΩ, 1 μΩ, 100 mA	31.000 mΩ, 1 μΩ, 100 mA	31.000 mΩ, 1 μΩ, 100 mA
		300 mΩ	310.00 mΩ,10 μΩ, 10 mA	310.00 mΩ,10 μΩ, 10 mA	310.00 mΩ,10 μΩ, 10 mA	310.00 mΩ,10 μΩ, 10 mA
		3 Ω	3.1000 Ω,100 μΩ, 1 mA	3.1000 Ω,100 μΩ, 1 mA	3.1000 Ω,100 μΩ, 1 mA	3.1000 Ω,100 μΩ, 1 mA
	Max. display, resolution, measurement current	30 Ω	N/A	31.000 Ω, 1 mΩ, 100 μA	31.000 Ω, 1 mΩ, 100 μA	31.000 Ω, 1 mΩ, 100 μA
		300 Ω	N/A	310.00 Ω, 10 mΩ, 10 μA	310.00 Ω, 10 mΩ, 10 μA	310.00 Ω, 10 mΩ, 10 μA
		3 kΩ	N/A	3.1000 kΩ, 100 mΩ, 10 μA	3.1000 kΩ, 100 mΩ, 10 μA	3.1000 kΩ, 100 mΩ, 10 μA
	Basic accuracy	3 mΩ range	N/A	N/A	±0.5% rdg ±10 dgt	±0.5% rdg ±10 dgt
		30 mΩ range or more	±0.5% rdg ±5 dgt	±0.5% rdg ±5 dgt	±0.5% rdg ±5 dgt	±0.5% rdg ±5 dgt
	Voltage measurement ranges	6 V	N/A	6.000 00 V,10 μV	6.000 00 V,10 μV	6.000 00 V, 10 μV
		20 V	19.999 9 V, 100 μV	N/A	N/A	N/A
		60 V	N/A	60.000 0 V, 100 μV	60.000 0 V, 100 μV	60.000 0 V, 100 μV
		100 V	N/A	N/A	100.000 V, 1 mV	N/A
	Max. display, resolution	300 V	N/A	N/A	N/A	300.000 V, 1 mV
		1000 V	N/A	N/A	N/A	N/A
	Basic accuracy		±0.01% rdg ±3 dgt	±0.01% rdg ±3 dgt	±0.01% rdg ±3 dgt	±0.01% rdg ±3 dgt
Response time *1			3 ms	10 ms	10 ms	10 ms
Sampling period *2 EX.FAST, FAST, MEDIUM, SLOW		Ω or V	4 ms, 12 ms, 35 ms, 150 ms	4 ms, 12 ms, 35 ms, 150 ms	4 ms, 12 ms, 35 ms, 150 ms	4 ms, 12 ms, 35 ms, 150 ms
		ΩV	7 ms, 23 ms, 69 ms, 252 ms	8 ms, 24 ms, 70 ms, 253 ms	8 ms, 24 ms, 70 ms, 253 ms	8 ms, 24 ms, 70 ms, 253 ms
Allowable total line resistance *1 *3 (error detection) Ranges: 3 mΩ, 30 mΩ, 300 mΩ, 3 Ω		SENSE line	N/A, N/A, 20 Ω, 20 Ω	N/A, 6.5 Ω, 30 Ω, 30 Ω	6.5 Ω, 6.5 Ω, 30 Ω, 30 Ω	6.5 Ω, 6.5 Ω, 30 Ω, 30 Ω
		SOURCE line	N/A, N/A, 50 Ω, 500 Ω	N/A, 5.5 Ω, 15 Ω, 150 Ω	5.5 Ω, 5.5 Ω, 15 Ω, 150 Ω	5.5 Ω, 5.5 Ω, 15 Ω, 150 Ω
Open terminal voltage Ranges: 30 mΩ or less, 300 mΩ, 3 Ω or more			N/A, 7 V, 7 V peak	25 V, 7 V, 4 V peak	25 V, 7 V, 4 V peak	25 V, 7 V, 4 V peak
Interface	LAN (TCP/IP, 10BASE-T/100BASE-TX)		N/A	YES	YES	YES
	RS-232C *4 (Max. 38400 bps)		YES	YES	YES	YES
	USB		N/A	N/A	N/A	N/A
	GP-IB		YES (3561-01 Only)	N/A	N/A	N/A
	EXT I/O (37-pin Handler interface)		YES (36-pin)	YES	YES	YES
	Analog output (DC 0 V to 3.1 V)		N/A	YES	YES	YES
Function	Contact check		YES	YES	YES	YES
	Zero adjustment (±1000 counts)		YES	YES	YES	YES
	Measurement current pulse output		N/A	YES	YES	YES
	Comparator		Hi/ IN/ Lo	Hi/ IN/ Lo	Hi/ IN/ Lo	Hi/ IN/ Lo
	Statistical calculations		Max. 30,000	Max. 30,000	Max. 30,000	Max. 30,000
	Delay		YES	YES	YES	YES
	Average		2 to 16 times	2 to 16 times	2 to 16 times	2 to 16 times
	Panel saving/loading		126	126	126	126
	Memory storage		400	400	400	400
	LabVIEW® driver *5		YES	YES	YES	YES
Applicable standards			Safety: EN61010 EMC: EN61326 Class A	Safety: EN61010 EMC: EN61326 Class A	Safety: EN61010 EMC: EN61326 Class A	Safety: EN61010 EMC: EN61326 Class A
Effect of radiated radio-frequency electromagnetic field			Resistant *6	Resistant *6	Resistant *6	Resistant *6
Effect of conducted radiofrequency electromagnetic field		10 V	N/A	Resistant	Resistant	Resistant
		3 V	Resistant	Resistant	Resistant	Resistant
CE			YES	YES	YES	YES
CSA *7			N/A	YES	YES	YES
Dimensions • Weight			215W × 80H × 295D mm (8.46W × 3.15H × 11.61D in) 2.4 kg (84.66 oz)	215W × 80H × 295D mm (8.46W × 3.15H × 11.61D in) 2.4 kg (84.66 oz)	215W × 80H × 295D mm (8.46W × 3.15H × 11.61D in) 2.4 kg (84.66 oz)	215W × 80H × 295D mm (8.46W × 3.15H × 11.61D in) 2.4 kg (84.66 oz)

*1: Typical value *2: When the power supply frequency is 60 Hz *3: Total line resistance = wiring resistance + contact resistance + DUT resistance *4: Available as printer I/F
*5: LabVIEW® Driver is a registered trademark of National Instruments Corporation *6: Test conditions were 80 MHz to 1 GHz at 10 V/m and 1 GHz to 6 GHz at 3 V/m, all at 80% AM
*7: Canadian Standards Association

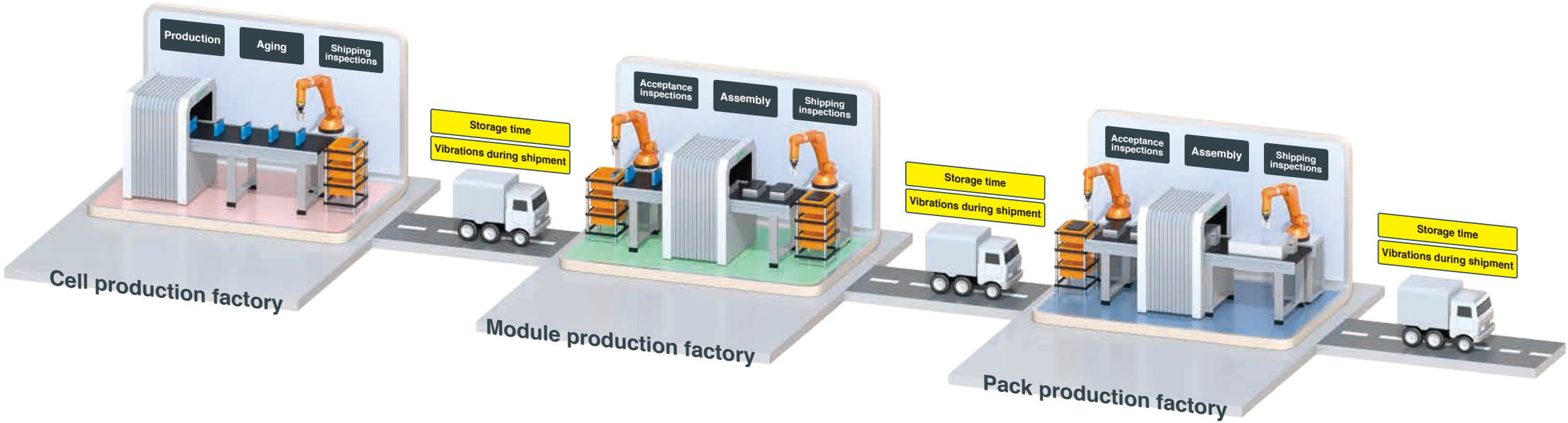
Application			Acceptance/shipping inspections		R & D	Maintenance
			Extra large packs for xEV, ESS 1000 V high voltage model	GP-IB model	Cells or packs up to 20 V Degree of deterioration for reuse	Large-scale UPS
Model			BT3564	BT3562-01 BT3563-01	BT4560	BT3554-50*10 BT3554-51*10 BT3554-52*10
Appearance			Special specifications for FCs available 		Special specifications for 10 kHz available (Refer to P.19) 	NEW 
Measurement method			AC four-terminal method	AC four-terminal method	AC four-terminal pair method	AC four-terminal method
Measurement frequency			1 kHz ±0.2 Hz	1 kHz ±0.2 Hz	0.10 Hz to 1050 Hz	1 kHz ±80 Hz
Rated input voltage			±1000 V DC	BT3562-01: ±70 V DC BT3563-01: ±300 V DC	±5 V DC Special specification supports up to ±20 V DC	±60 V DC
Maximum rated voltage to earth			±1000 V DC	BT3562-01: ±60 V DC BT3563-01: ±300 V DC	SOURCE-H, SENSE-H: ±5 V DC SOURCE-L, SENSE-L: 0 V DC	±60 V DC
Measurement parameters	Resistance measurement ranges	3 mΩ	3.1000 mΩ, 0.1 μΩ, 100 mA	3.1000 mΩ, 0.1 μΩ, 100 mA	**Resistance (R)** 3.6000 mΩ, 0.1 μΩ, 1.5 A 12.0000 mΩ, 0.1 μΩ, 500 mA 120.000 mΩ, 1 μΩ, 50 mA **[The number of waveforms]** Frequency: FAST, MEDIUM, SLOW 0.10 Hz to 66 Hz: 1 wave, 2 waves, 8 waves 67 Hz to 250 Hz: 2 waves, 8 waves, 32 waves 260 Hz to 1050 Hz: 8 waves, 32 waves, 128 waves **Reactance (X)** ±3.6000 mΩ, 0.1 μΩ, 1.5 A ±12.0000 mΩ, 0.1 μΩ, 500 mA ±120.000 mΩ, 1 μΩ, 50 mA **Impedance (Z)** 3.6000 mΩ, 0.1 μΩ, 1.5 A 12.0000 mΩ, 0.1 μΩ, 500 mA 120.000 mΩ, 1 μΩ, 50 mA **Phase angle (θ)** ±180.000°, 0.001° **[Basic accuracy]** Refer to P.19 **Voltage (V)** ±5.10000 V, 10 μV **[Basic accuracy]** ±0.0035% rdg ±5 dgt **[Sampling period]** FAST, MEDIUM, SLOW 0.1 s, 0.4 s, 1.0 s **Temperature (°C)** -10.0°C to 60.0°C, 0.1°C **Allowable total line resistance** *1 *3 **(error detection)** 3 mΩ, 10 mΩ, 100 mΩ SENSE line: 10 Ω, 15 Ω, 50 Ω SOURCE line: 1.5 Ω, 4 Ω, 45 Ω	**Resistance (R)** 3.100 mΩ, 1 μΩ, 160 mA 31.00 mΩ, 10 μΩ, 160 mA 310.0 mΩ, 100 μΩ, 16 mA 3.100 Ω, 1 mΩ, 1.6 mA **[Basic accuracy]** ±1.0% rdg ±8 dgt (3 mΩ range) ±0.8% rdg ±6 dgt (30 mΩ range or more) **Voltage (V)** 6.000 V, 1 mV 60.00 V, 10 mV **[Basic accuracy]** ±0.08% rdg ±6 dgt **Temperature (°C)** -10.0°C to 60.0°C, 0.1°C
		30 mΩ	31.000 mΩ, 1 μΩ, 100 mA	31.000 mΩ, 1 μΩ, 100 mA		
		300 mΩ	310.00 mΩ,10 μΩ, 10 mA	310.00 mΩ,10 μΩ, 10 mA		
		3 Ω	3.1000 Ω,100 μΩ, 1 mA	3.1000 Ω,100 μΩ, 1 mA		
	Max. display, resolution, measurement current	30 Ω	31.000 Ω, 1 mΩ, 100 μA	31.000 Ω, 1 mΩ, 100 μA		
		300 Ω	310.00 Ω, 10 mΩ, 10 μA	310.00 Ω, 10 mΩ, 10 μA		
		3 kΩ	3.1000 kΩ, 100 mΩ, 10 μA	3.1000 kΩ, 100 mΩ, 10 μA		
	Basic accuracy	3 mΩ range	±0.5% rdg ±10 dgt *8	±0.5% rdg ±10 dgt		
		30 mΩ range or more	±0.5% rdg ±5 dgt *8	±0.5% rdg ±5 dgt		
	Voltage measurement ranges	6 V	N/A	6.000 00 V, 10 μV		
		10 V	9.999 99 V, 10 μV	N/A		
		60 V	N/A	60.000 0 V, 100 μV		
		100 V	99.999 9 V, 100 μV	N/A		
	Max. display, resolution	300 V	N/A	300.000 V, 1 mV (BT3563-01 only)		
		1000 V	1100.00 V, 1 mV *9	N/A		
	Basic accuracy		±0.01% rdg ±3 dgt *8	±0.01% rdg ±3 dgt		
Response time *1			700 ms	10 ms		1.6 s
Sampling period *2 EX.FAST, FAST, MEDIUM, SLOW		Ω or V	N/A, 12 ms, 35 ms, 253 ms	4 ms, 12 ms, 35 ms, 150 ms		N/A
		ΩV	N/A, 28 ms, 74 ms, 359 ms	8 ms, 24 ms, 70 ms, 253 ms		100 ms
Allowable total line resistance *1 *3 (error detection) Ranges: 3 mΩ, 30 mΩ, 300 mΩ, 3 Ω		SENSE line	3 Ω, 3 Ω, 20 Ω, 20 Ω	2 Ω, 2 Ω, 15 Ω, 15 Ω		N/A
		SOURCE line	3 Ω, 3 Ω, 20 Ω, 200 Ω	2 Ω, 2 Ω, 15 Ω, 150 Ω		N/A
Open terminal voltage Ranges: 30 mΩ or less, 300 mΩ, 3 Ω or more			25 V, 7 V, 4 V peak	25 V, 7 V, 4 V peak		5 V max
Interface	LAN (TCP/IP, 10BASE-T/100BASE-TX)		N/A	N/A	N/A	• USB • Wireless communications* (*when Z3210 installed)
	RS-232C *4 (Max. 38400 bps)		YES	YES	YES	
	USB		N/A	N/A	YES	
	GP-IB		YES	YES	N/A	• Memory function (Up to 6000 data) • Auto memory function • Auto-hold function • Measurement Navigator (When using Z3210, GENNECT Cross : Voice guide output) • Auto power-off • Tablet app (GENNECT Cross) • PC app (GENNECT One) • Comparator function (PASS/ WARNING/ FAIL) • Excel® Direct Input function (When using Z3210)
	EXT I/O (37-pin Handler interface)		YES	YES	YES	
	Analog output (DC 0 V to 3.1 V)		YES	YES	N/A	
Function	Contact check		YES	YES	YES	
	Zero adjustment (±1000 counts)		YES	YES	YES *11	
	Measurement current pulse output		YES	YES	YES	
	Comparator		Hi/ IN/ Lo	Hi/ IN/ Lo	Hi/ IN/ Lo	
	Statistical calculations		Max. 30,000	Max. 30,000	N/A	
	Delay		YES	YES	YES	
	Average		2 to 16 times	2 to 16 times	1 to 99 times	
	Panel saving/loading		126	126	126	
	Memory storage		400	400	N/A	
	LabVIEW® driver *5		N/A	YES	YES	
Applicable standards			Safety: EN61010 EMC: EN61326 Class A	Safety: EN61010 EMC: EN61326 Class A	Safety: EN61010 EMC: EN61326 Class A	Safety: EN61010 EMC: EN61326 Class B
Effect of radiated radio-frequency electromagnetic field			Resistant *6	Resistant *6	Resistant *6	Resistant (3 V/m)
Effect of conducted radiofrequency electromagnetic field		10 V	N/A	N/A	N/A	N/A
		3 V	Resistant	Resistant	Resistant	N/A
CE			YES	YES	YES	YES
CSA *7			N/A	YES	N/A	N/A
Dimensions • Weight			215W × 80H × 329D mm (8.46W × 3.15H × 12.95D in) 2.6 kg (91.71 oz)	215W × 80H × 295D mm (8.46W × 3.15H × 11.61D in) 2.4 kg (84.66 oz)	330W × 80H × 293D mm (13.00W × 3.15H × 11.54D in) 3.7 kg (130.51 oz)	199W × 132H × 60.6D mm (7.83W × 5.20H × 2.39D in) 960 g (33.86 oz)

*8: Average function: When set to ON 4 times *9: Resolution 10 mV for 1000.00 V or more *10: -50: Instrument only, -51: 9465-10 bundle, -52: L2020 bundle
*11: Zero-adjustment range R: ±0.1000 mΩ (3 mΩ range), ±0.3000 mΩ (10 mΩ range), ±3.000 mΩ (100 mΩ range), X: ±1.5000 mΩ (Common for all ranges), V: ±0.10000 V

Acceptance/shipping inspections

3561, 3561-01, BT3561A, BT3562A, BT3563A, BT3564, BT3562-01, BT3563-01, BT4560

Measuring battery performance and safety



Cell production plant	Module assembly	Pack assembly
Cylindrical cell	Module with cylindrical cells	Pack with cylindrical cells
Prismatic cell	Module with prismatic cells	Pack with prismatic cells
Pouch cell	Module with pouch cells	Pack with pouch cells

Measuring battery performance and safety using internal resistance (AC-IR) and open-circuit voltage (OCV)

Testing plays an important role in production processes by allowing plants to manufacture safe, high-performance batteries. During shipping and acceptance inspections, technicians assess battery performance by measuring internal resistance and safety by measuring open-circuit voltage.

Our Battery testers meet these needs...

“We want to manufacture batteries with stable performance.”

“We want to manufacture highly safe batteries.”

Assembly process (from cell batteries to pack batteries)

Cells produced at the cell production factory are shipped to the module production factory after undergoing a shipping inspection. Since factors such as vibrations during shipment and even the passage of time can cause defects, batteries undergo an acceptance inspection before being assembled into modules and packs.

Acceptance/shipping inspections

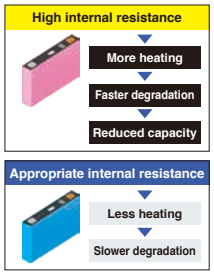
3561, 3561-01, BT3561A, BT3562A, BT3563A, BT3564, BT3562-01, BT3563-01, BT4560

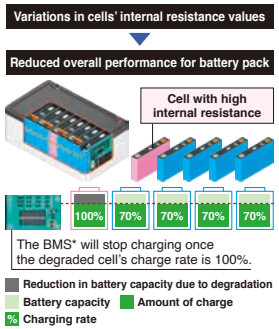
Measuring battery performance and safety

Manufacturing batteries with stable performance

Explanation

Battery quality and internal resistance (AC-IR)





*BMS: Battery Management System

Relationship between the internal resistance and the decline of battery cell capacity

Battery cells with high internal resistance tend to generate more heat and degrade faster. When cells degrade, their capacity declines, and their internal resistance rises. Internal resistance also changes over time or as a consequence of vibrations during shipment. It's essential to eliminate cells with high internal resistance by carrying out an inspection each time cells are shipped or received.

Internal resistance and battery pack performance

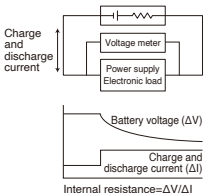
It's important that all the cells in a given battery pack have uniform internal resistance. If one or more cells have high internal resistance or have degraded, they will become a bottleneck and limit the battery pack's capacity. Moreover, the battery pack's performance will rapidly decline as the BMS* attempts to protect degraded cells with reduced capacity from overcharging and over-discharging. You can improve battery cell quality by selecting cells with uniform internal resistance so that they will degrade uniformity.

Internal resistance measurement (AC-IR measurement)

3561, 3561-01, BT3561A, BT3562A, BT3563A, BT3564, BT3562-01, BT3563-01, BT4560

There are two methods for measuring a battery's internal resistance: the AC method and the DC method. Resistance values are known as AC-IR when measured using the AC method, and as DC-IR when measured using the DC method. AC-IR and DC-IR have a complementary relationship, and it's recommended to choose the one that best suits your application, or to carry out both measurements. HIOKI battery testers can perform 4-terminal AC-IR measurement.

DC method (DC-IR)



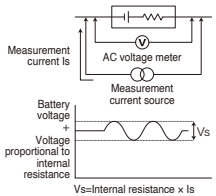
When you want to check battery performance under conditions close to actual operation

Issues with DC-IR

- Measurement takes more time.
- Measurements are less reproducible.
- Battery charges rate changes.
- Large charging and discharging equipment is required.
- The line must be capable of supplying large amounts of power.

Connect a load and measure the resistance value based on the change in voltage and current.

AC method (AC-IR)



When you wish to identify defective products quickly and accurately, for example during shipping or acceptance inspections

Issues resolved by AC-IR measurement

- Quickly measurement with milliseconds.
- Measurements are highly reproducible.
- Battery charges rate not changes.
- Testing can be carried out with compact equipment in an energy-saving manner.

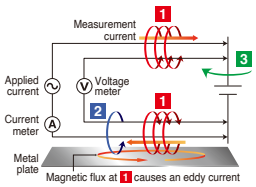
Apply the measurement current at a measurement frequency of 1 kHz and calculate the battery's internal resistance from an AC voltmeter's voltage value.

Two standards on LIB performance testing, **IEC 61960-3/JIS C8711** (for compact equipment) and **IEC 62620/JIS C8715-1** (for industrial equipment), describe how to measure internal resistance using the AC method (AC-IR). The method is also used in manufacturing processes for automotive LIB cells, which are required to deliver high levels of performance and safety.

Low-resistance measurement (1 mΩ and lower) for large batteries

BT4560

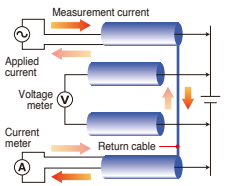
The larger the battery, the lower its internal resistance. Large batteries used in automobiles and infrastructure applications sometimes have internal resistance values of less than 1 mΩ. The BT4560's four-terminal-pair measurement method, which reduces the effects of induction fields, is an optimal solution for accurately measuring such low resistance levels.



The induction field can cause some measurement error.

Measurement using the four-terminal method, which is susceptible to the effects of induction fields

1 magnetic flux generated by measurement current
2 magnetic flux generated by eddy current
3 external magnetic flux



BT4560

Stable, high-precision measurement using the four-terminal-pair method

The effects of induction fields can be reduced by applying a current that flows in the opposite direction as the measurement current in order to limit magnetic flux.

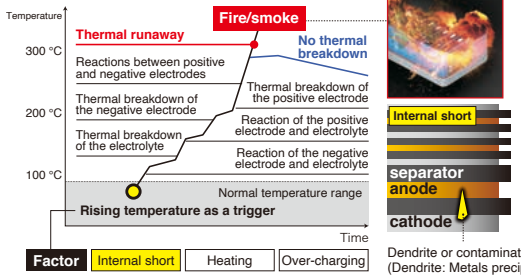
Measuring battery performance and safety

Manufacturing highly safe batteries

Explanation

Internal shorts and open-circuit voltage (OCV)

Mechanism that causes battery fires



Dendrite or contaminated metal
(Dendrite: Metals precipitated dendritic form)

Internal shorts

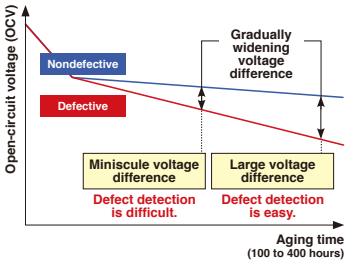
Insulation defects, which can be caused by factors such as ageing and vibrations during shipment, can lead to fire and other dangerous accidents, making it necessary to check open-circuit voltage values in order to distinguish between defective and non-defective products.

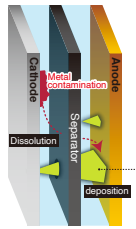
Open-circuit voltage (OCV)

The battery voltage when no load is connected is known as the open-circuit voltage (OCV). When an insulation defect such as an internal short occurs inside the battery, self-discharge causes the open-circuit voltage to decrease.

Open-circuit voltage (OCV)

3561, 3561-01, BT3561A, BT3562A, BT3563A, BT3564, BT3562-01, BT3563-01, BT4560, DM7276





Since the amount of change in OCV caused by self-discharge is extremely small, it is necessary to age batteries at least 100 to 400 hours before testing can accurately distinguish between non-defective and defective products. Additionally, it is necessary to measure OCV multiple times during the aging process. Using an instrument with good accuracy makes it possible to remove defects from the testing line earlier in the process, significantly reducing management and testing costs.

Dendrites form over time as minuscule metal fragment contaminants dissolve, leading to internal shorts.

High-accuracy OCV measurement

3561, 3561-01, BT3561A, BT3562A, BT3563A, BT3564, BT3562-01, BT3563-01, BT4560, DM7276

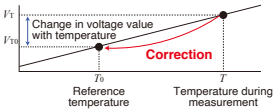
High-accuracy

Model	BT356x series	BT4560	DM7276 (DC VOLTMETER)
Appearance			
Recommended range for 4 V measurement	6 V range	5 V range	10 V range
Number of digit, Max. Display	5 1/2 digit, 6.000 00	5 1/2 digit, 5.100 00	7 1/2 digit, 12.000 000
Resolution*1	10 µV	10 µV	1 µV
Basic accuracy*1	±0.01% rdg ±3 dgt	±0.0035% rdg ±5 dgt	±0.0009% rdg ±12 µV
Measurement error*1 *2	±430 µV	±190 µV	±48 µV
Period of accuracy guarantee	1 year	1 year	1 year
Temperature measurement	N/A	YES	YES
Temperature Compensation Function	N/A	N/A	YES

*1: When using recommended range for 4 V measurement *2: When measuring a 4 V LIB cell

OCV fluctuates with the ambient temperature

A battery's OCV value can fluctuate several hundred microvolts with a change of just 1°C in the ambient temperature. Temperature correction functionality allows the instrument to display a value that has been converted to the voltage at the reference temperature.



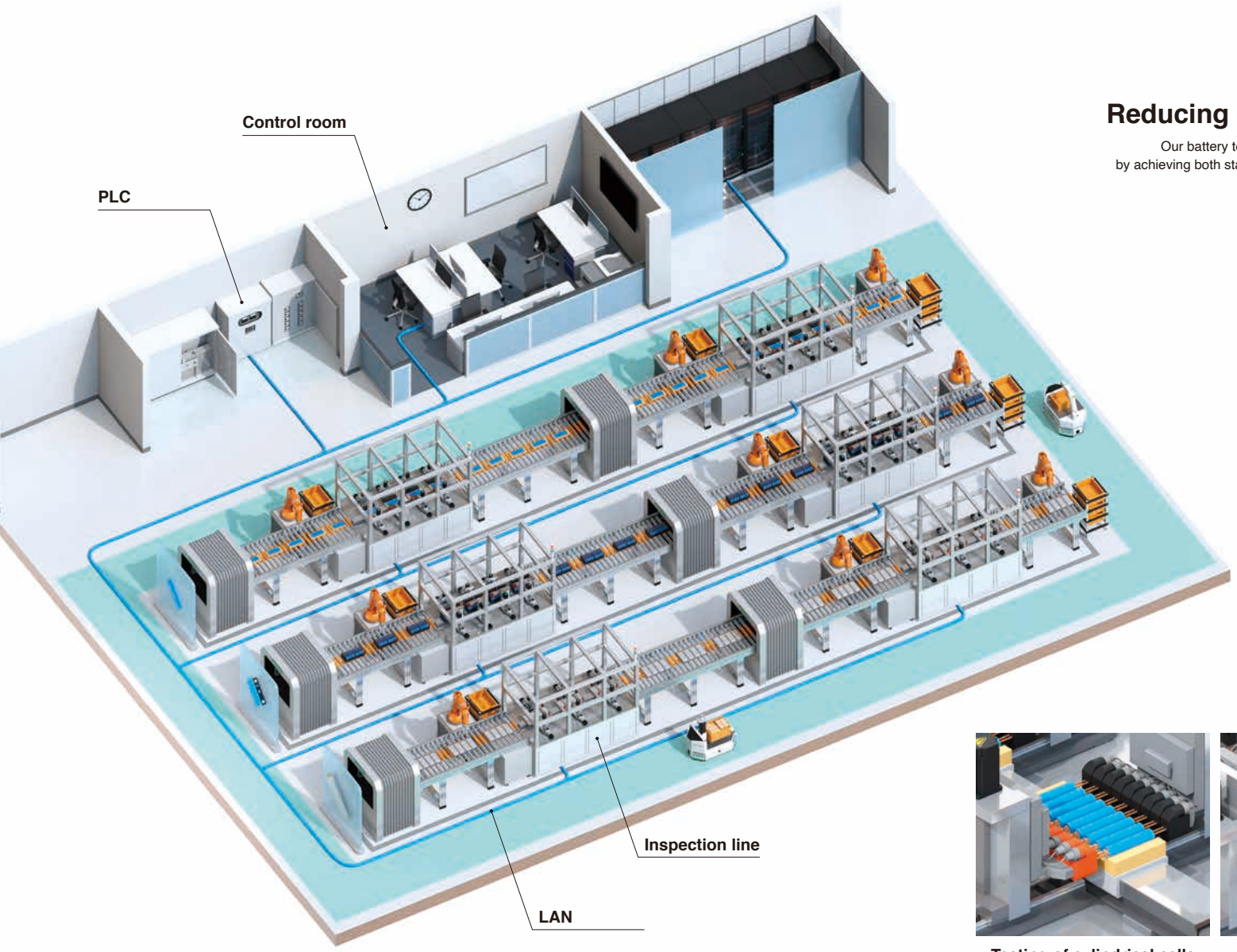
$$V_{T0} = \frac{V_T}{1+\alpha_{T0}(T-T_0)}$$

V_T : Measured voltage value [V]
T : Current ambient temperature [°C]
V_{T0} : Voltage value after correction [V]
T_0 : Reference temperature [°C]
α_{T0} : Temperature coefficient at T_0 [1/°C]

Acceptance/shipping inspections

3561, 3561-01, BT3561A, BT3562A, BT3563A, BT3564, BT3562-01, BT3563-01, BT4560

Integrate to automatic testing system



Lowering production costs
Reducing downtime and shortening test times

Our battery testers resolve issues manufacturers face when they build production systems by achieving both stable, high-precision measurements and reduction of downtime and test times.

Our Battery testers meet these needs...

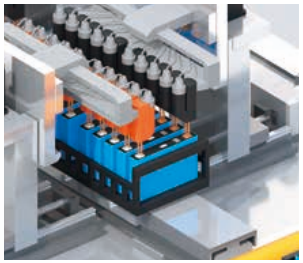
"We want to reduce system development cost and management man-hours."

"We want to increase productivity by shortening test times."

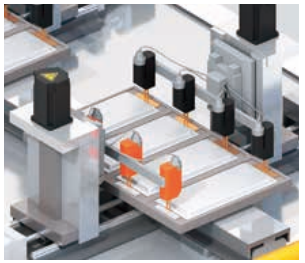
Examples

- Reducing downtime caused by measurement errors
- Reducing downtime caused by instrument malfunctions
- Lengthening the probe replacement cycle
- Controlling instruments with embedded relays
- Establishing long measurement cable runs
- Using thinner wires for measurement cables
- Connecting a PLC to a testing line via LAN
- Using multiple instruments simultaneously
- Increasing the number of test channels

Testing of cylindrical cells



Testing of prismatic cells



Testing of pouch cells

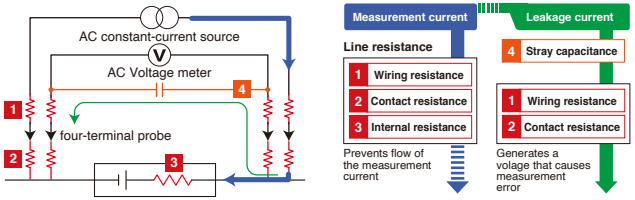
Acceptance/shipping inspections

3561, 3561-01, BT3561A, BT3562A, BT3563A, BT3564, BT3562-01, BT3563-01, BT4560

Integrate to automatic testing system

Reducing test system development cost and management man-hours

Explanation Line resistance and measurement current, line resistance and leakage current



High line resistance can cause current errors and measurement errors, preventing accurate testing.

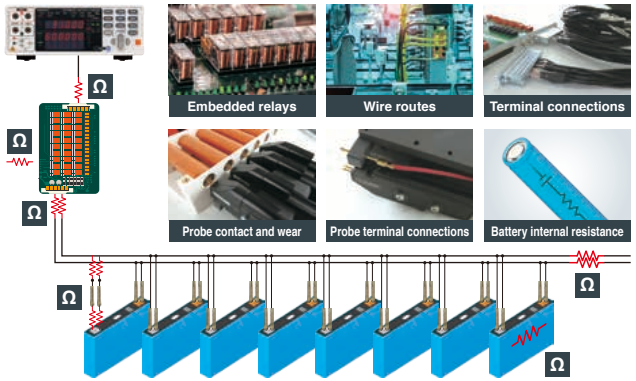
Constant-current errors

Flow of the measurement current is prevented, causing a constant-current error and making measurement impossible.

Measurement errors

Stray capacitance between cables causes a leakage current through the line resistance, generating a voltage that causes a measurement error.

Explanation Line resistance: causes and issues



- Embedding relays
- Using long measurement cables
- Using thin measurement cables
- Using worn probes

↓

- Line resistance increases
- Current errors occur
- Measurement errors occur

↓

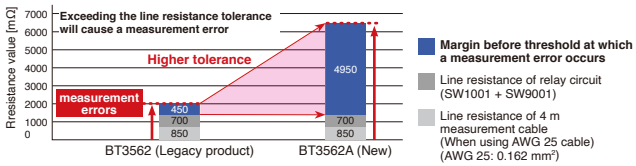
- More management man-hours
- Lower productivity

Increasing line resistance tolerances

BT3561A, BT3562A, BT3563A NEW

The new BT356xA has dramatically improved tolerances for line resistance compared to previous models. This improvement makes it easy to build test systems with large numbers of channels using relays. Additionally, a longer maintenance cycle for systems in use means fewer maintenance man-hours. Finally, its capability to handle thinner cables than with previous models*3 makes it easier to route cables.

(SENSE side when using 3 mΩ or 30 mΩ range)



- Margin before threshold at which a measurement error occurs
- Line resistance of relay circuit (SW1001 + SW9001)
- Line resistance of 4 m measurement cable (When using AWG 25 cable) (AWG 25: 0.162 mm²)

Issues resolved by improved tolerance

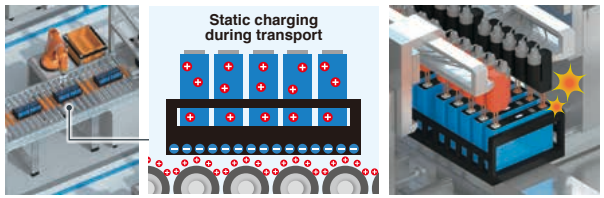
- More relay options
- Able to use longer measurement cables*3
- Able to use thin measurement cables*3
- Fewer probe replacements

Model		3561, 3561-01				BT3561A				BT3562A, BT3563A				BT3562-01, BT3563-01, BT3564			
Range		3 mΩ	30 mΩ	300 mΩ	3 Ω	3 mΩ	30 mΩ	300 mΩ	3 Ω	3 mΩ	30 mΩ	300 mΩ	3 Ω	3 mΩ	30 mΩ	300 mΩ	3 Ω
Measurement current		N/A	N/A	10 mA	1 mA	N/A	100 mA	10 mA	1 mA	100 mA	100 mA	10 mA	1 mA	100 mA	100 mA	10 mA	1 mA
Allowable total line resistance (error detection) *1 *2	SENSE line	N/A	N/A	20 Ω	20 Ω	N/A	6.5 Ω	30 Ω	30 Ω	6.5 Ω	6.5 Ω	30 Ω	30 Ω	2 Ω	2 Ω	15 Ω	15 Ω
	SOURCE line	N/A	N/A	50 Ω	500 Ω	N/A	5.5 Ω	15 Ω	150 Ω	5.5 Ω	5.5 Ω	15 Ω	150 Ω	2 Ω	2 Ω	15 Ω	150 Ω

*1: Typical value *2: Total line resistance = (Wiring resistance + Contact resistance + DUT resistance)
*3: AWG 29 (0.064 mm²) wire equivalent to 2.2 Ω over an 8 m round trip can be used with the 3 mΩ or 30 mΩ range.

Preventing instrument malfunctions caused by static electricity

BT3561A, BT3562A, BT3563A NEW

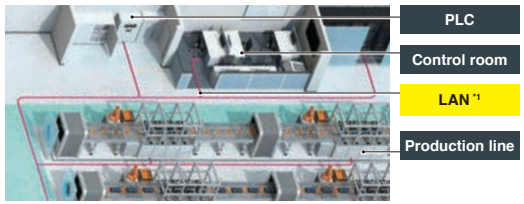


Batteries can become charged on production lines, for example, when being transported on a conveyor belt. When probes are placed in contact with such batteries, the resulting application of static electricity can then damage the instrument. The BT356xA series is designed to withstand contact with ±30 kV of static electricity*, preventing static-caused malfunctions and reducing testing line downtime.

* ±30 kV IEC 61000-4-2 contact discharge

LAN interface as standard

BT3561A, BT3562A, BT3563A NEW



The BT356xA series is equipped with a LAN interface as standard equipment, making it easy for the instrument to interoperate with a PLC*2-based control system. The ability to use readily accessible LAN cables helps lower costs during system development and maintenance. Furthermore, a design with strong noise and static electricity resistance helps avoid system problems.

*1: Max.30 m
*2: Programmable Logic Controller, a device that automatically controls one or more machines

Contact check

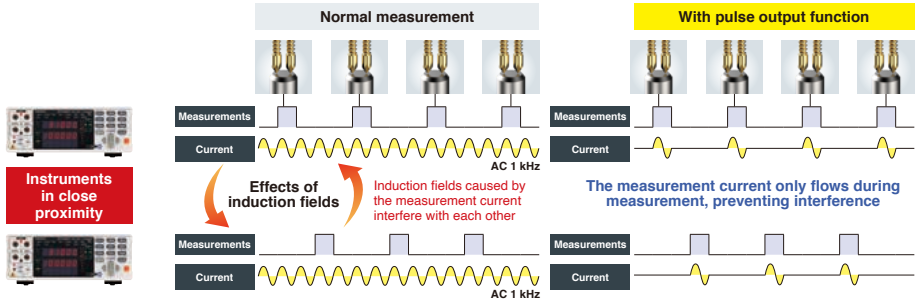
3561, 3561-01, BT3561A, BT3562A, BT3563A, BT3564, BT3562-01, BT3563-01, BT4560

Accurate probing is essential for accurate measurement. Our battery testers are equipped with probe contact monitoring functionality to ensure highly reliable testing.

Using multiple instruments simultaneously

BT3561A, BT3562A, BT3563A, BT3564, BT3562-01, BT3563-01, BT4560

When multiple battery testers are used at the same time, their induction fields can interfere with each other, causing measurement errors. Since the instruments' measurement currents flow continuously, such interference can occur even if measurements are timed so that they don't occur simultaneously. The measurement current pulse output function allows the measurement current to flow only during measurement. By using this function to make alternating measurements, you can avoid the effects of interference between induction fields caused by the measurement current.



Acceptance/shipping inspections

3561, 3561-01, BT3561A, BT3562A, BT3563A, BT3564, BT3562-01, BT3563-01, BT4560

Integrate to automatic testing system

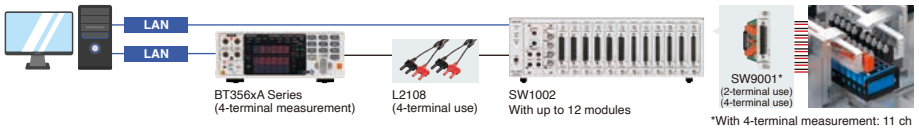
Improving productivity by reducing test times

Multiple measurement with scanner

3561, 3561-01, BT3561A, BT3562A, BT3563A, BT3564, BT3562-01, BT3563-01, BT4560

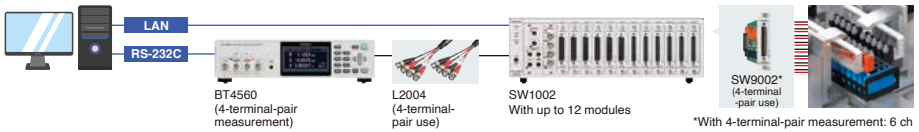
You can use the Switch Mainframe SW1001/SW1002 to increase the number of measurement channels. Additionally, you can perform scan measurement by controlling two instruments at once, for example a BT356xA series instrument and a DM7276, or a BT4560 and a DM7276.

BT356xA 132 ch — AC-IR measurement (1 kHz) , OCV measurement



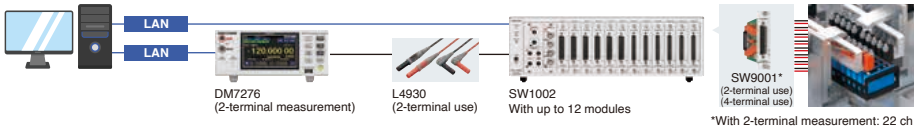
*With 4-terminal measurement: 11 ch

BT4560 72 ch — AC-IR measurement (frequency sweep), OCV measurement



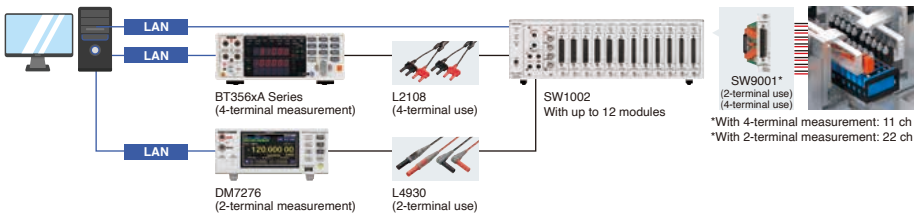
*With 4-terminal-pair measurement: 6 ch

DM7276 264 ch — High-accuracy OCV measurement, Temperature Compensation Function



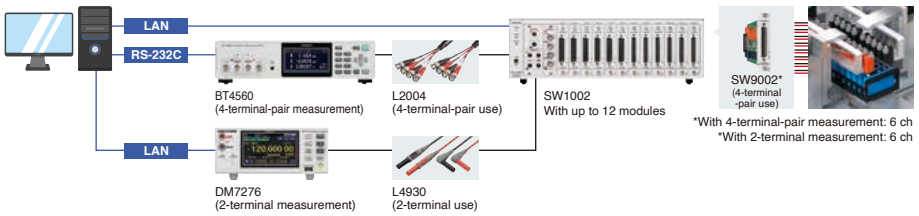
*With 2-terminal measurement: 22 ch

BT356xA + DM7276 132 cells — AC-IR measurement (1 kHz) and High-accuracy OCV measurement, Temperature Compensation Function



*With 4-terminal measurement: 11 ch
*With 2-terminal measurement: 22 ch

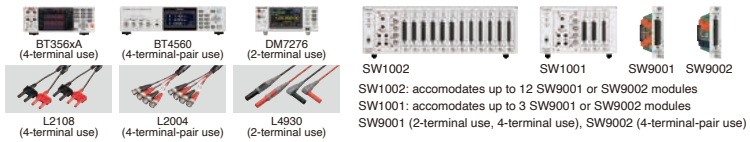
BT4560 + DM7276 72cells — AC-IR measurement and High-accuracy OCV measurement, Temperature Compensation Function



*With 4-terminal-pair measurement: 6 ch
*With 2-terminal measurement: 6 ch

Configuration Example of Multi-channel Battery Testing

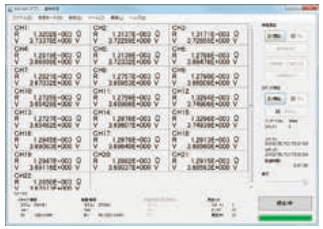
Instrument	Number of instruments in use	AC-IR measurement 1 kHz	AC-IR measurement frequency sweep	OCV measurement	High-accuracy OCV measurement Temperature Compensation Function	Connection cable	Switch mainframe	Module	Maximum number of channels
BT356xA	1	YES	N/A	YES	N/A	L2108	SW1002	SW9001	132 ch
BT4560	1	YES	YES	YES	N/A	L2004	SW1002	SW9002	72 ch
DM7276	1	N/A	N/A	N/A	YES	L4930	SW1002	SW9001	264 ch
BT356xA	2 (switched)	YES	N/A	YES	N/A	L2108	SW1002 Switching instrument	SW9001	132 ch
DM7276		N/A	N/A	N/A	YES	L4930			
BT4560	2 (switched)	YES	YES	YES	N/A	L2004	SW1002 Switching instrument	SW9002	72 ch
DM7276		N/A	N/A	N/A	YES	L4930			



SW1002: accomodates up to 12 SW9001 or SW9002 modules
SW1001: accomodates up to 3 SW9001 or SW9002 modules
SW9001 (2-terminal use, 4-terminal use), SW9002 (4-terminal-pair use)

Recording results with a dedicated PC application*

3561, 3561-01, BT3561A, BT3562A, BT3563A, BT3562-01, BT3563-01, BT4560, DM7276



Logging function
(Interval setting: 1 second to 60 minutes)

Multichannel Nyquist or Cole-Cole plot

Logging function
Measure and log up to 264 channels.

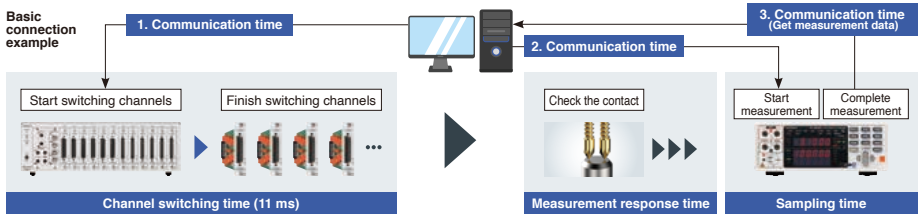
OCV measurement function
Measure OCVs, and additionally record the initial voltages and change rates as well.

Multichannel Nyquist or Cole-Cole plot
Measure impedance while varying the frequency across up to 72 channels and display the results as a Nyquist or Cole-Cole plot.

*PC application for SW1001/SW1002.

Cycle time for measurement completion

3561, 3561-01, BT3561A, BT3562A, BT3563A, BT3562-01, BT3563-01, BT4560, DM7276

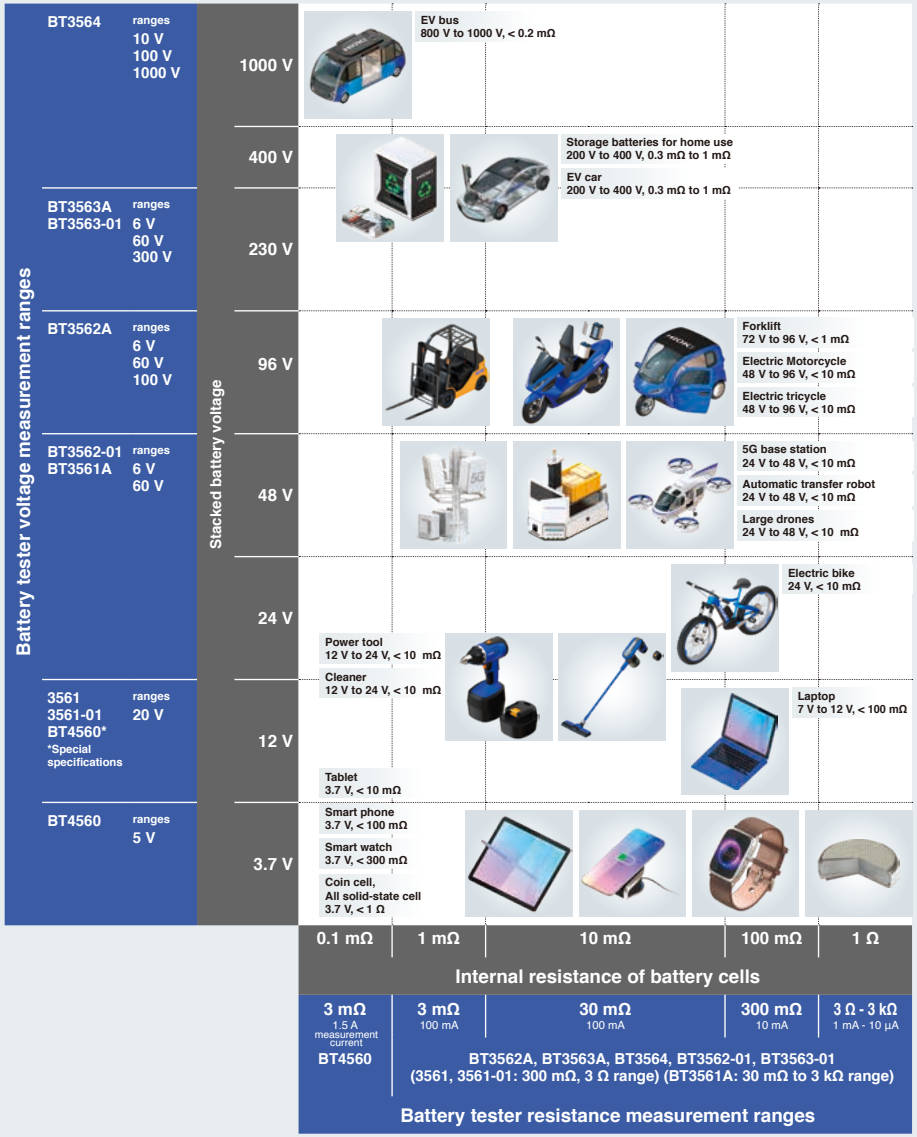


Cycle time calculation: Total time = (Communication time + Channel switching time + Measurement response time + Sampling time) × Number of channels

Instrument	Module	Number of channels	Function	Measurement speed	Measurement response time	Total time	(All channels)	Conditions
BT3562A	SW9001	11	ΩV	EX. FAST	10 ms	0.45 s	Approx. 41 ms/ch	Communication with BT3562A via RS-232C (38400 bps)
		11		MEDIUM	10 ms	1.1 s	Approx. 100 ms/ch	
BT4560	SW9002	6	RX	FAST	0 ms	1.0 s	Approx. 167 ms/ch	Communication with BT4560 via USB (9600 bps) Measurement frequency: 1 kHz
		6		MEDIUM	0 ms	1.2 s	Approx. 200 ms/ch	
DM7276	SW9001	22	V	0.02 PLC*	0 ms	0.45 s	Approx. 20 ms/ch	Communication with DM7276 via USB Contact check: Off
		22		FAST	0 ms	0.85 s	Approx. 39 ms/ch	
		22		MEDIUM	0 ms	4.9 s	Approx. 223 ms/ch	

*Power Line Cycle 20 ms at 50 Hz, 16.7 ms at 60 Hz

Internal resistance and open-circuit voltage for various battery types and compatible instruments

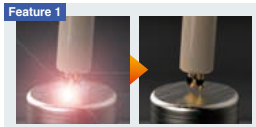


Testing high-voltage battery packs safely

BT3564 Max. input voltage 1000 V

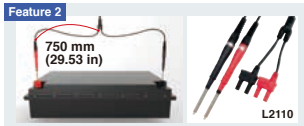
The BT3564 can safely test high-voltage battery packs such as infrastructure storage batteries.

Feature 1



The instrument reduces the likelihood of spark discharges, which are prone to occur during high-voltage measurement, by limiting the amount of current that flows the instant contact is established with a battery pack.

Feature 2



The optional L2110 probe, which is designed specifically for use with the BT3564, can make measurements safely thanks to its 1000 V withstand voltage. Additionally, the probe is designed to accommodate battery packs whose terminals are placed far apart.

Diagnosing degradation in batteries

BT3554-50, BT3554-51, BT3554-52

Ensure power quality in the event of an emergency at facilities such as manufacturing plants, buildings, and datacenters.

Lead-acid or Lithium ion batteries

*BT3554-5x able to measure Lithium ion batteries.

Accurately diagnosing battery degradation in an operating UPS

Measuring the battery's internal resistance and voltage to determine whether it has degraded

Our Battery testers meet these needs...

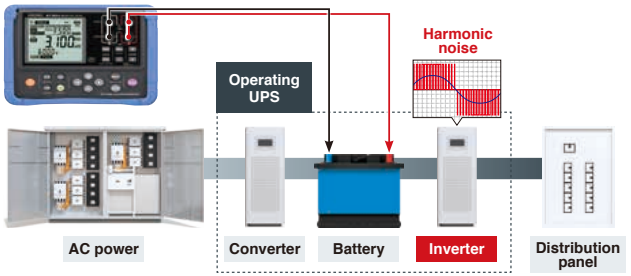
"We want to detect battery degradation in an operating UPS."

"We want to complete an intensive inspection workload efficiently."

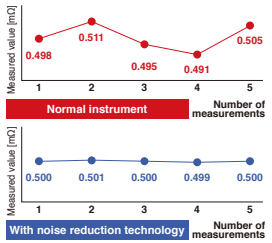
Accurate measurement, even in a noisy environment

BT3554-50, BT3554-51, BT3554-52

Inverters in operating UPS systems generate harmonic noise, and instruments usually have difficulties to make accurate measurements when affected by such noise. The BT3554-5x is able to measure accurately even when exposed to inverter noise thanks to its noise reduction technology.



Results from measuring the same battery in an operating UPS



Completing an intensive inspection workload efficiently

BT3554-50, BT3554-51, BT3554-52

You can efficiently inspect an enormous number of batteries, for example those found in UPS systems, with our free app "GENNECT Cross"

Register site information in advance

Registration of profile information
- Location information: Office Building East Wing
- Device information: UPS for server
- Battery number: 1 to 500

[Next: battery No.1] Audio guidance indicates the next battery number to be measured.

Send measurement data

[No.1: PASS] Audio guidance indicates measurement results.

[Next: battery No.2] ••• [No.2: PASS]
[Next: battery No.3] ••• [No.3: PASS]
[Next: battery No.4] ••• [No.4: FAIL]

Measurement data is recorded along with previously registered profile information.

Profile information	
Profile number	1
Location information	Office Building East Wing
Device information	UPS for server
Battery number	1
Measurement data	
Memory number	A.001
Data and time	2021/4/20 13:00:00
Resistance value	x.xxx mΩ
Voltage value	xx.xx V
Temperature	xx.xx°C
Comparetor Threshold value	x mΩ / x mΩ / x V
Judgement result	PASS/WARNING/FAIL

Up to 100 sets of profile information can be registered on the BT3554-5x. Up to 500 data sets can be saved for each profile. (The BT3554-5x can save up to 6,000 data sets.)

To use GENNECT Cross, you must install the Wireless Adapter Z3210 (sold separately) and the GENNECT Cross app on your device.
Profile information can be registered on the BT3554-50 from either GENNECT Cross or the desktop application GENNECT ONE.

Analyzing batteries

BT4560

Assessing battery characteristics with Nyquist or Cole-Cole plot

You can assess battery characteristics by analyzing Nyquist or Cole-Cole plots based on impedance values generated by frequency sweep measurement.

Our Battery testers meet these needs...

"We want to measure impedance using the frequency sweep method."

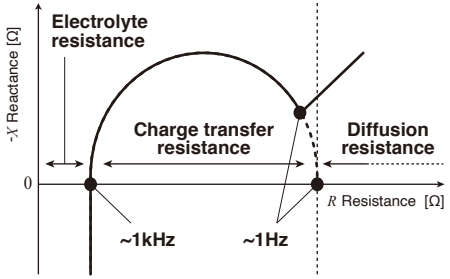
"We want to assess battery characteristics with Nyquist or Cole-Cole plots."

Assessing battery characteristics

BT4560

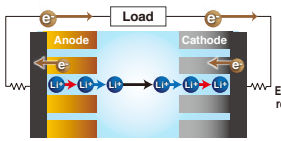
The chemical reactions in batteries involve several processes and each process has its own reaction speed. Therefore by sweeping the frequency and measuring the impedance the characteristics of each part can be evaluated separately.

Drawing a Nyquist or Cole-Cole plot with an impedance spectrum



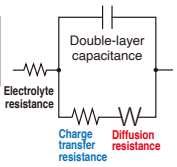
less than 1 Hz	Low frequencies	Li-ion diffusion in the electrode (Diffusion resistance)
1 Hz to several hundred Hz	Intermediate frequencies	Li-ion transfer (Charge transfer resistance)
About 1 kHz	High frequencies	Li-ion transport in electrolyte (electrolyte resistance)

Diagram of a discharging battery



Diffusion resistance
Charge transfer resistance
Electrolyte resistance

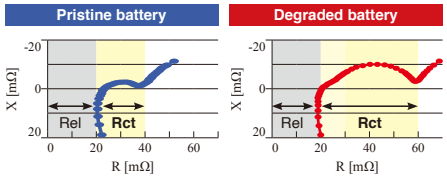
Simple equivalent circuit



Check the battery deterioration level

The resistance of a degraded battery is significantly larger than a pristine one. The degradation of charge transfer resistance is particularly noticeable in the Nyquist or Cole-Cole plot for applications that involve charging/discharging at low temperatures or deep charging/discharging (SOC between 0% and 100%).

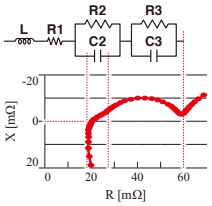
Compare measured data for pristine and deteriorated batteries



Rel: Electrolyte resistance **Rct: Reaction resistance**

Idenfity battery deterioration factors

An equivalent circuit analysis software (e.g. ZView®*) can provide the parameters of each element of an equivalent circuit model by means of curve fitting. It allows you to see which part of the battery has shown characteristic changes. This serves to identify battery deterioration factors.



An example of an equivalent circuit

R1	Resistance in the electrolyte and tab welding
R2//C2	Reaction at anode
R3//C3	Reaction at cathode
L	Lead and other inductance

*ZView® is a product of Scribner Associates, Inc.
For more information about ZView®, please contact Scribner Associates, Inc.

Measurement frequencies and low-impedance measurement

BT4560, IM3590

The BT4560 offers measurements in the optimal frequency range for liquid Li-ion batteries. Its unparalleled capability to measure extremely low impedance is ideal for large cells such as ones for xEVs or ESSs. As a complementary instrument, the IM3590 offers impedance measurements across a wider frequency range. It is very capable at measuring larger impedance.

Model	Measurement frequency	Impedance measurement ranges	Max. Voltage
IM3590	1 mHz to 200 kHz	100 mΩ to 100 MΩ	5 V
BT4560 (Special specifications for 10 kHz)	0.01 Hz to 10 kHz	3 mΩ, 10 mΩ, 100 mΩ	5 V
BT4560 (Standard specification)	0.1 Hz to 1050 Hz	3 mΩ, 10 mΩ, 100 mΩ	5 V
BT4560 (Special specifications 1)	0.1 Hz to 1050 Hz	30 mΩ, 300 mΩ	10 V
BT4560 (Special specifications 2)	0.1 Hz to 1050 Hz	30 mΩ, 300 mΩ, 3 Ω	20 V
BT4560 (Special specifications 3)	0.01 Hz to 1050 Hz	3 mΩ, 10 mΩ, 100 mΩ	5 V
BT4560 (Special specifications 4)	0.01 Hz to 1050 Hz	30 mΩ, 300 mΩ	10 V
BT4560 (Special specifications 5)	0.01 Hz to 1050 Hz	30 mΩ, 300 mΩ, 3 Ω	20 V

IM3590
CHEMICAL IMPEDANCE ANALYZER

BT4560
BATTERY IMPEDANCE METER

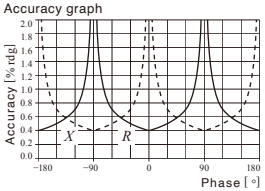
BT4560 Accuracy specifications

Impedance measurement accuracy

3 mΩ range (0.1 Hz to 100 Hz)
10 mΩ range, 100 mΩ range

R accuracy $= \pm(0.004\,|R| + 0.0017\,|X|)$ [mΩ] $\pm\alpha$
X accuracy $= \pm(0.004\,|X| + 0.0017\,|R|)$ [mΩ] $\pm\alpha$
Z accuracy $= \pm 0.4\%$ rdg $\pm\alpha\,(|\sin\theta| + |\cos\theta|)$
θ accuracy $= \pm 0.1° \pm 57.3 \frac{s}{Z}\,(|\sin\theta| + |\cos\theta|)$

Accuracy graph

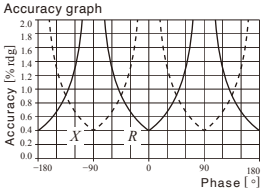


Impedance accuracy excluding α
$(0.004\,|R| + 0.0017\,|X|, 0.004\,|X| + 0.0017\,|R|)$

3 mΩ range (110 Hz to 1050 Hz)

R accuracy $= \pm(0.004\,|R| + 0.0052\,|X|)$ [mΩ] $\pm\alpha$
X accuracy $= \pm(0.004\,|X| + 0.0052\,|R|)$ [mΩ] $\pm\alpha$
Z accuracy $= \pm 0.4\%$ rdg $\pm\alpha\,(|\sin\theta| + |\cos\theta|)$
θ accuracy $= \pm 0.3° \pm 57.3 \frac{s}{Z}\,(|\sin\theta| + |\cos\theta|)$

Accuracy graph



Impedance accuracy excluding α
$(0.004\,|R| + 0.0052\,|X|, 0.004\,|X| + 0.0052\,|R|)$

The units of R and X are [mΩ], α is as shown below

Range		3 mΩ	10 mΩ	100 mΩ
α	FAST	25 dgt	60 dgt	60 dgt
	MED	15 dgt	30 dgt	30 dgt
	SLOW	8 dgt	15 dgt	15 dgt
Temperature coefficient		R: ± R accuracy × 0.1 / °C, X: ± X accuracy × 0.1 / °C, Z: ± Z accuracy × 0.1 / °C, θ: ± θ accuracy × 0.1 / °C (Applied in the ranges of 0°C to 18°C and 28°C to 40 °C)		

Voltage measurement accuracy

(when self-calibration is performed)

V	Display range	−5.10000 V to 5.10000 V
	Resolution	10 µV
Voltage accuracy	FAST/MED/SLOW	±0.0035% rdg ±5 dgt
Temperature coefficient	±0.0005% rdg ±1 dgt / °C (applied in the ranges of 0°C to 18°C and 28°C to 40°C)	

Temperature measurement accuracy

(BT4560 + Z2005 temperature sensor)

Accuracy	±0.5°C (measurement temperature: 10.0°C to 40.0°C) ±1.0°C (measurement temperature: -10.0°C to 9.9°C, 40.1°C to 60.0°C)
Temperature coefficient	±0.01°C/°C (applied in the ranges of 0°C to 18°C and 28°C to 40°C)

The number of waveforms

	FAST	MED	SLOW
0.10 Hz to 66 Hz	1 wave	2 waves	8 waves
67 Hz to 250 Hz	2 waves	8 waves	32 waves
260 Hz to 1050 Hz	8 waves	32 waves	128 waves

Measurement probes and specialized jigs

Cables are also available on a special-order basis.
Please contact HIOKI for more information.

Convert the BT4560's 4-terminal-pair measurement to 4-terminal measurement

L2000

9500-10

BNC-banana plug adapter*1*2

Test fixture for cylindrical batteries to use with the Pin Type Probe L2003

For securing 1 cell*2*3
(Accommodates 18650, 21700, 4680 and 26650 size cells.)

For securing up to 6 cells*2*3

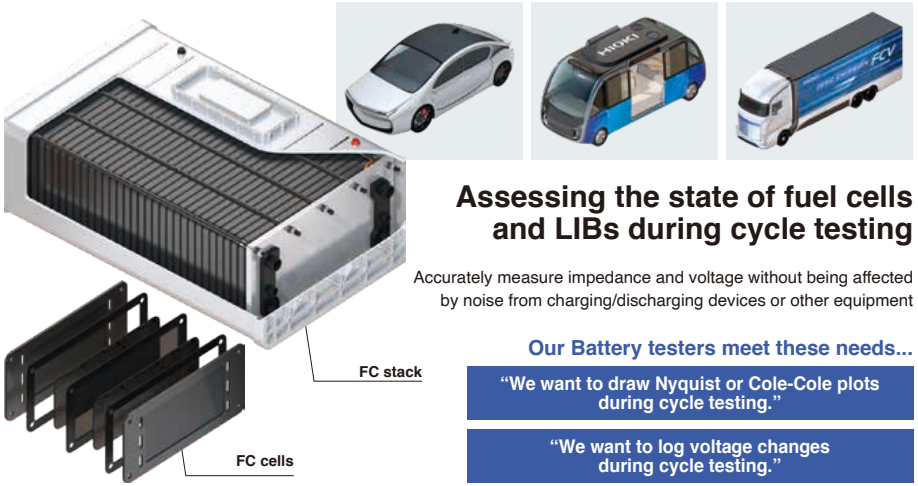
With batteries attached

Connection cord *2*3

*1: See pages 22 and 23 for compatible probes.
*2: Special-order product. *3: Used when combining the BT4560 with the SW1001/SW1002 and SW9002.

Analyzing fuel cells (FCs)

BT3564-FC (Special specifications) , PW6001



Assessing the state of fuel cells and LIBs during cycle testing

Accurately measure impedance and voltage without being affected by noise from charging/discharging devices or other equipment

Our Battery testers meet these needs...

"We want to draw Nyquist or Cole-Cole plots during cycle testing."

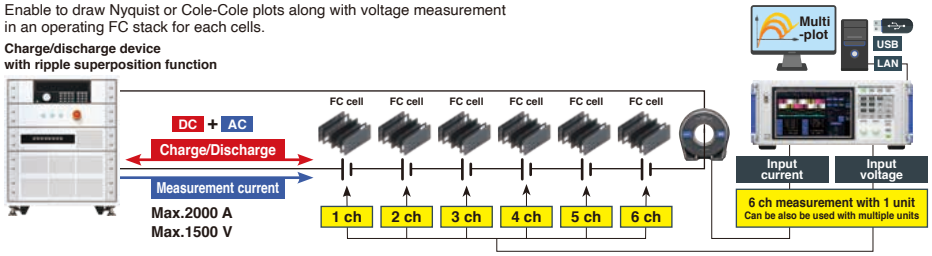
"We want to log voltage changes during cycle testing."

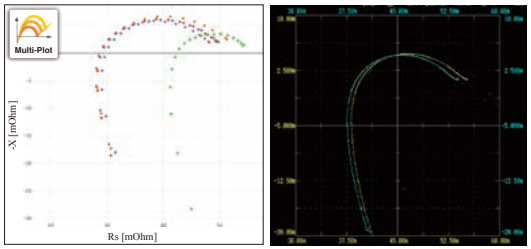
Impedance and voltage measurement

BT3564-FC (Special specifications), PW6001

Enable to draw Nyquist or Cole-Cole plots along with voltage measurement in an operating FC stack for each cells.

Charge/discharge device with ripple superposition function





Left: Drawing Nyquist or Cole-Cole plots from data measured using the PW6001 with the "Multi-plot" application.
Right: Nyquist or Cole-Cole plots as seen on the PW6001's display.
Plots can be displayed for up to two channels.

1 Rs values (by cell and overall)
2 -X values (by cell and overall)
3 Voltage values (by cell and overall)
4 Ripple current value, phase value, phase angle, and frequency
5 Load current value and load current integrated value

Model	BT3564-FC/BT3563-FC (Special specifications)	PW6001 "Active Line Battery Analyzer"
Appearance		
Measurement frequency	1 kHz	0.1 Hz to 300 kHz*2
Max. measurement voltage	1000 V (BT3564-FC)/300 V (BT3563-FC)	1500 V (voltage to earth: 1000 V)
Max. allowable input current	Not specified	2000 A
Number of channels*1	1 ch	1 ch to 6 ch (× Number of units in use)

*1: The number of channels can be increased using the SW1001/SW1002. (Maximum allowable voltage: 60 V DC) *2: Plans to support 0.01Hz

Current sensor lineup

Appearance	Model	Rated current	Frequency characteristics	Core diameter
Pass-through type 	CT6904-60	800 A	DC to 4 MHz	φ32 mm
	CT6904	500 A	DC to 4 MHz	φ32 mm
	CT6877	2000 A	DC to 1 MHz	φ80 mm
	CT6876	1000 A	DC to 1.5 MHz	φ36 mm
	CT6875	500 A	DC to 2 MHz	φ36 mm
Clamp type 	CT6841-05	20 A	DC to 1 MHz	φ20 mm
	CT6843-05	200 A	DC to 500 kHz	φ20 mm
	CT6844-05	500 A	DC to 200 kHz	φ20 mm
	CT6845-05	500 A	DC to 100 kHz	φ50 mm
	CT6846-05	1000 A	DC to 20 kHz	φ50 mm

Multi-plot

Web application "Multi-plot"

Converting measurement data into a Nyquist or Cole-Cole plot

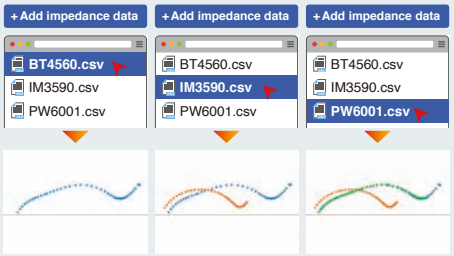
web browser link
https://www.circuitfitting.net/multiplot

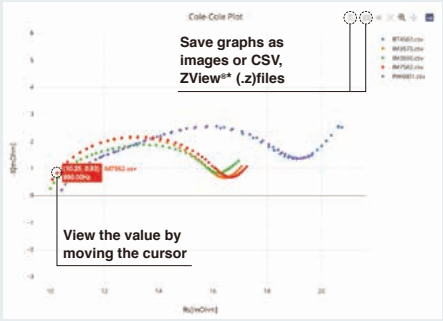
"Multi-plot", a free web application, enables you to draw a Nyquist or Cole-Cole plot simply by loading a file in your web browser.
Supported files: **CSV file, ZView®* (.z) file**
Supported instruments: **BT4560, PW6001, IM3536 , IM3570, IM3590, IM758x**

Draw Nyquist or Cole-Cole plots freely, **without any limits** on the number of points that can be rendered from files or the number of graphs that can be superposed. The horizontal and vertical axes are automatically scaled based on the graphs being rendered. You can even superpose, compare, and analyze files acquired using different instruments.

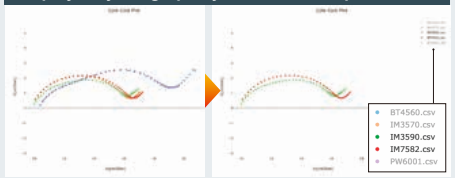
Loading files and superposing Nyquist or Cole-Cole plots

(You can even superpose files acquired using different instruments.)

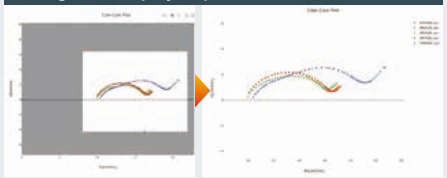




Display only the graphs you wish to compare

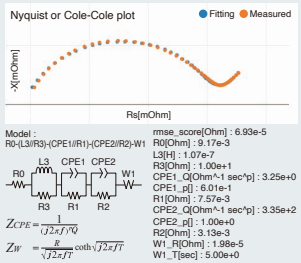


Enlarge and display a specific area



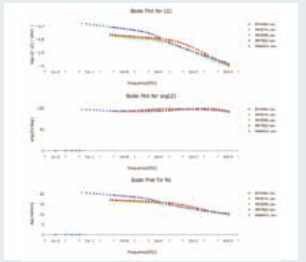
Analysis function

Conduct an equivalent circuit analysis



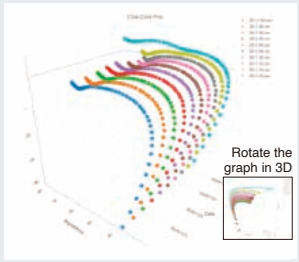
Analyze the data with predefined models. Display analysis results automatically simply by loading a file.

Draw Bode plots to assess phase characteristics



Bode plots are also drawn, enabling to assess phase characteristics.

Analyze characteristics with 3D view

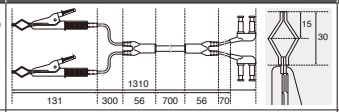
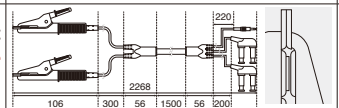
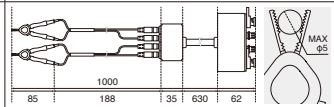
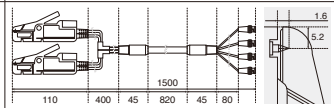
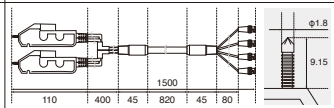
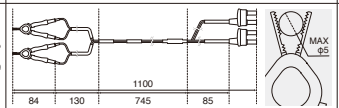
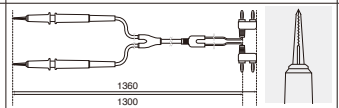
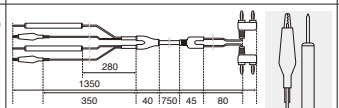
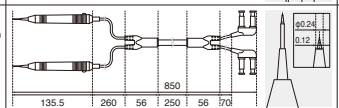
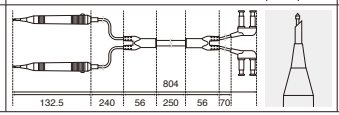


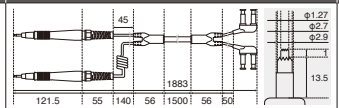
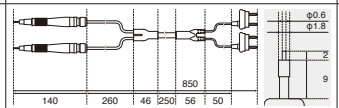
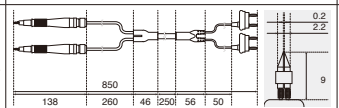
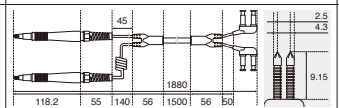
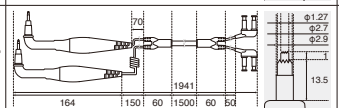
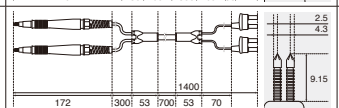
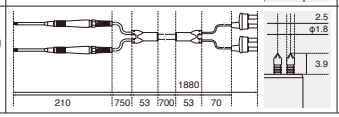
Draw 3D Nyquist or Cole-Cole plots or 3D Bode plots, using the time or date as a third axis. Rotate 3D graphs in any direction as desired and save images.

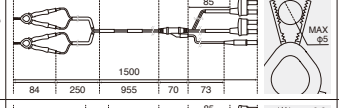
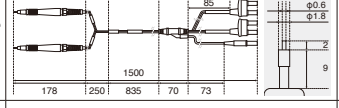
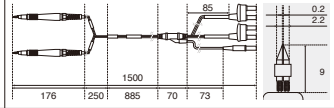
*ZView® is a product of Scribner Associates, Inc. For more information about ZView®, please contact Scribner Associates, Inc.

Measurement lead and measurement probe compatibility chart

YES	:	Recommended measurement lead or measurement probe listed in brochures.
N/A	:	Not compatible due to inability to connect.
*1	:	Not subject to accuracy guarantee.
*2	:	May be susceptible to external noise. Caution is particularly required when using a measurement current of 10 mA or less.
*3	:	BNC – banana plug adapter (See page 19) Connect the black banana plugs to the HCUR and HPOT terminals to reduce the influence from external noise.
*4	:	Temperature sensor cannot be connected.
*5	:	It does not use a 4-terminal-pair design, so wiring placement will have a greater effect on measured values.
*6	:	Some measurement ranges cannot be used due to rated current limitations.

Appearance		Dimensions (mm) *1	Model withstand voltage	3561 3561-01	BT3561A BT3562A BT3563A	BT3562-01 BT3563-01 BT3564	BT4560	BT3554-50
Clips			**9467** **60 V DC** (Hi-to-Lo) **60 V DC** (voltage to earth)	YES	YES	YES	*1 *2 *3 *5	YES
Clips			**9460** **60 V DC** (Hi-to-Lo) **60 V DC** (voltage to earth)	*1 *4	*1 *4	*1 *4	*1 *2 *3 *5	YES
Clips			**L2000** **±42 V peak AC+DC** (Hi-to-Lo) **±42 V peak AC+DC** (voltage to earth)	N/A	N/A	N/A	*6	N/A
Clips			**L2002** **±30 V peak AC+DC** (Hi-to-Lo) **±30 V peak AC+DC** (voltage to earth)	N/A	N/A	N/A	YES	N/A
Pins			**L2003** **±30 V peak AC+DC** (Hi-to-Lo) **±30 V peak AC+DC** (voltage to earth)	N/A	N/A	N/A	YES	N/A
Clips			**L2107** **60 V DC** (Hi-to-Lo) **60 V DC** (voltage to earth)	YES	YES	YES	*1 *2 *3 *5	*1
Pins			**9452** **60 V DC** (Hi-to-Lo) **60 V DC** (voltage to earth)	YES	*1	*1	*1 *2 *3 *5	*1
Clips • Pins			**9453** **60 V DC** (Hi-to-Lo) **60 V DC** (voltage to earth)	YES	YES	YES	*1 *2 *3 *5	*1
Pins			**9455** **60 V DC** (Hi-to-Lo) **60 V DC** (voltage to earth)	YES	*1	*1	*1 *2 *3 *5 *6	*1
Pins			**9461** **60 V DC** (Hi-to-Lo) **60 V DC** (voltage to earth)	*1	*1	*1	*1 *2 *3 *5	*1

Appearance		Dimensions (mm) *1	Model withstand voltage	3561 3561-01	BT3561A BT3562A BT3563A	BT3562-01 BT3563-01 BT3564	BT4560	BT3554-50
Pins			**9465-10** **60 V DC** (Hi-to-Lo) **60 V DC** (voltage to earth)	*1	*1	*1	*1 *2 *3 *5	YES
Pins			**9770** **60 V DC** (Hi-to-Lo) **60 V DC** (voltage to earth)	YES	YES	YES	*1 *2 *3 *5	*1
Pins			**9771** **60 V DC** (Hi-to-Lo) **60 V DC** (voltage to earth)	YES	YES	YES	*1 *2 *3 *5	*1
Pins			**9772** **60 V DC** (Hi-to-Lo) **60 V DC** (voltage to earth)	*1	*1	*1	*1 *2 *3 *5	YES
Pins			**L2020** **60 V DC** (Hi-to-Lo) **60 V DC** (voltage to earth)	*1	*1	*1	*1 *2 *3 *5	YES
Pins			**L2100** **1000 V DC** (Hi-to-Lo) **1000 V DC** (voltage to earth)	*1	YES	YES	*2 *3 *5	*2
Pins			**L2110** **1000 V DC** (Hi-to-Lo) **1000 V DC** (voltage to earth)	*1	YES	YES	N/A	N/A

Appearance		Dimensions (mm) *1	Model withstand voltage	3561 3561-01	BT3561A BT3562A BT3563A	BT3562-01 BT3563-01 BT3564	BT4560	BT3554-50
Clips			**L2101**[*2] **60 V DC** (Hi-to-Lo) **60 V DC** (voltage to earth)	*2	*2	*2	*2 *3 *5	*2
Pins			**L2102**[*2] **60 V DC** (Hi-to-Lo) **60 V DC** (voltage to earth)	*2	*2	*2	*2 *3 *5	*2
Pins			**L2103**[*2] **60 V DC** (Hi-to-Lo) **60 V DC** (voltage to earth)	*2	*2	*2	*2 *3 *5	*2
Pins			**L2104**[*2] **60 V DC** (Hi-to-Lo) **60 V DC** (voltage to earth)	*2	*2	*2	*2 *3 *5	*2

*1: Dimensions other than overall length include typical values.

*2: HIOKI recommends measurement leads without separate guard terminals: L2101 - L2107, L2102 - 9770, L2103 - 9771, L2104 - 9453

Batteries are a driving force for a variety of innovations as we move towards a sustainable society

Batteries are used in an array of applications, and their performance can be a driving force for a variety of innovations and new lifestyles. The development and production of high-quality batteries will play an essential role as we work to realize a sustainable society. At the same time therefore, growing improvements in battery life cycle assessment have become a major priority. the focus on reducing CO2 emissions throughout the entire life cycle by means of improvements in manufacturing processes and reuse of high-quality batteries is increasing. HIOKI battery testers are helping resolve these issues through an electrical measurement approach.

Stacked battery voltage, Internal resistance of battery cells

FCV
800 V to 1000 V, 0.2 mΩ

EV truck
800 V to 1000 V, 0.2 mΩ

EV bus
800 V to 1000 V, 0.2 mΩ

EV car
200 V to 400 V, 0.3 mΩ to 1 mΩ

Storage batteries for home use
200 V to 400 V, 0.3 mΩ to 1 mΩ

Automatic transfer system
72 V to 96 V, 1 mΩ

Forklift
72 V to 96 V, 1 mΩ

5G base station
48 V, < 1 mΩ

Electric motorcycle
48 V to 96 V, 10 mΩ

Electric tricycle
48 V to 96 V, < 10 mΩ

Large drones
24 V to 48 V, 10 mΩ

Automatic transfer robot
24 V to 48 V, 10 mΩ

Electric bike
24 V, 10 mΩ

Power tool
12 V to 24 V, 10 mΩ

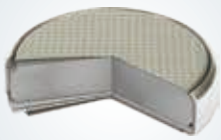
Cleaner
12 V to 24 V, < 10 mΩ

Laptop
7 V to 12 V, 100 mΩ

Tablet
3.7 V, 10 mΩ

Smart phone
3.7 V, 100 mΩ

Smart watch
3.7 V, 300 mΩ



Coin cell, All solid-state cell
3.7 V, < 100 Ω

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All information correct as of Apr. 22, 2021. All specifications are subject to change without notice. series_Battery_tester_E2-14E Printed in Japan