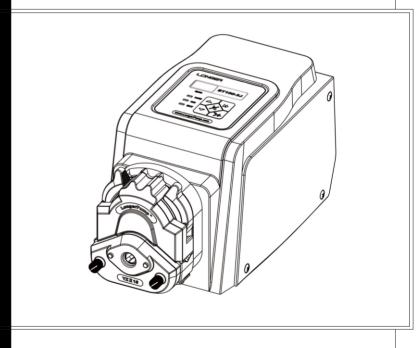


BT100-3J PERISTALTIC PUMP OPERATING MANUAL



Baoding Longer Precision Pump Co., Ltd.

LONGER

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MIMPORTANT INFORMATION :

Please read operation manual carefully before operation.

WARNING:

- Tubing breakage may result in fluid sprayed from pump. Use appropriate measures to protect operator and equipment. Please check the tubing frequently and changing the tubing in time.
- If the power line or the plug are worn or damaged please pull out the plug (Hold the plug not the power line when pulling out).
- Please shut down the power supply and pull out the plug when you think the pump needs to be maintained or repaired.
- Shut down the power supply of the pump when connecting to external control equipment.

WARRANTY:

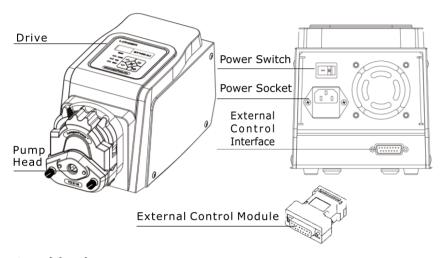
The warranty period for this product is one year. If repair or adjustment is necessary within the warranty period, the problem will be corrected at no charge if it is not due to misuse or abuse on your part, as determined by the manufacturer. Repair costs outside the warranty period, or those resulting from product misuse or abuse, may be invoiced to you.

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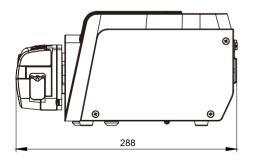
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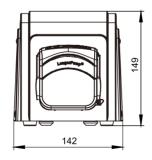
Introduction

Acceptable pump heads for BT100-3J are YZ1515x, YZ2515x, YZII15, YZII25, DG,BZ,DG15 and DMD15-13. The pump delivers flow rates from 0.0002 to 380 mL/min. The speed can be adjusted manually or automatically through external control interface. Store the running parameter automatically. Easy to operate.



Outside View

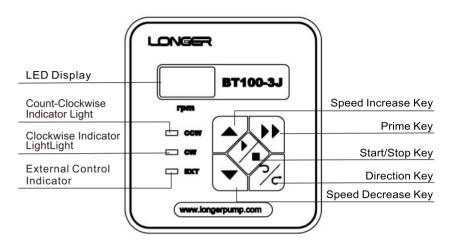




Reference:

- Make sure the power line of the pump is grounded reliably to protect the operator in humid condition.
- For detail information about external control function please see page 4.

Basic Operation



Start/Stop Key

Press the Start/Stop Key to start or stop the pump. This key is invalid in prime state when pump runs at full speed.

Direction Key

Press the Direction Key to change the rotating direction of the pump and the corresponding Clockwise Indicator Light is lit or the corresponding Counter-Clockwise Indicator light is lit. The Direction Key is invalid in prime state.

Speed Increase/decrease Key

Press the Speed Increase Key or Decrease Key one time to increase or decrease the speed in step of 0.1 rpm. Continuously press the increase key or decrease key to change the speed rapidly. The Speed Increase Key and Decrease Key are invalid in prime state.

Prime Kev

In common state, press the Prime Key to enter prime state when the pump runs at full speed (that is 100 rpm) and the LED displays "---" for empting, filling and rinsing operation; Press the Prime Key again to return to common state.

Acceptable Pump Heads and Tubing

| Pump Head | Tubing | Tubing material | Max.Flow Rate (ml/min) |
|--|--------------------------------------|--------------------|---------------------------|
| YZ1515x-A YZ1515x-C YZII15 | 13#, 14#, 19#, 16#, 25#, 17#, 18# | Silicone/Pharmed | 380 |
| YZ1515x-B YZ1515x-D | 13#, 14#, 19#, 16#, 25#, 17#, 18# | Silicone/Pharmed | 240 |
| YZ2515x-A YZ2515x-C YZII25 | 15#, 24# | Silicone | 270 |
| BZ15-13-A BZ15-13-B BZ15-13-C BZ15-13-D | 14#, 16#, 25#, 17# | Silicone | 300 |
| BZ25-13-B | 24# | Silicone | 300 |
| DMD15-13-B DMD15-13-D | 2×13#, 2×14#, 2×19#, 2×16#, 2×25# | Silicone | 350 |
| DG-1(C/E/G) DG-2(C/E/G) DG-4(C/E/G) | ID≤3.17mm, Wall Thickness 0.8-1mm | Silicone/Pharmed | 48 |
| DG-1(D/F/H) DG-2(D/F/H) DG-4(D/F/H) | ID≤3.17mm, Wall Thickness 0.8-1mm | Silicone/Pharmed | 32 |
| DG15-24 | 16#, 25#, 17# | Silicone | 300 |
| DG15-28 | ID≤3.17mm, Wall Thickness 0.8-1mm | Silicone | 75 |
| | 13#, 14# | Silicone | 75 |

Changing the Pump Head

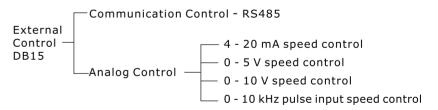
The pump head has been installed on drive before leaving the factory. Please follow below procedure when changing a new pump head is needed.

- 1. Loose the tightening screws which connecting the pump head and the drive. Take down the pump head.
- 2. Insert the flat end of the new pump head's shaft to the slot of the drive's coupling. Make the positioning hole of the pump head match the positioning pin of the drive.
- Tighten the screws which connecting the pump head and the drive. Try your best to tighten the screws in the same degree. Do not over-tighten the screws to prevent the housing from deforming. (Please reference the pump head operating manual for details.)
- \Im Shut down the power supply before changing a new pump head.

Check the Pump Head Occlusion

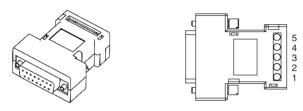
Load the tubing in pump head and insert one side of tubing in water and blow to the other side. There should be no air bubble in water. If there is air bubble in water, that's because the wall thickness of the tubing is too thin to be used in this pump head.

External Control Function



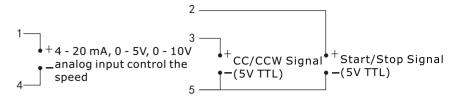
Communication Control
Please contact Longer Company for communication protocol.

- Analog Control
- Show as below for external control module. If you need external control function you just insert the external control module to the external control interface which is on the rear panel of the pump. Connect the corresponding control signal wire.

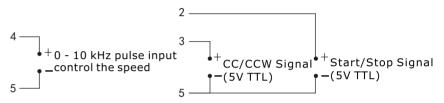


External Control Model

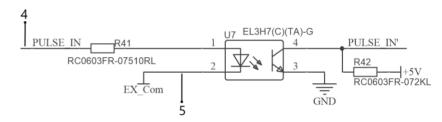
- Four kinds of standard external control module need to be ordered separately according to special requirements.
- ❖ Terminal Definition of Standard External Control Module
- 1# is analog input in 4 20 mA, 0 5 V, 0 10 V external control modules. Control the speed of the pump.
- 2# is external control start/stop input. When connected to COM, the pump runs; When connected to high level (5 - 10 V), the pump stops.
- 3# is external control cw/ccw input. When connected to COM, the pump rotates clockwise; When connected to high level, the pump rotates counter clockwise.
- 4# is analog ground (AGND) in 4 20 mA, 0 5 V, 0 10 V external control modules; 4# is pulse input in pulse input external control modules. Control the speed of the pump. 10 KHz is corresponding to the max.speed.
- 5# is the COM of external control direction and start/stop signal input; It's also the COM of pulse signal input in pulse input external control module.



0 - 5V, 0 - 10V, 4 - 20mA External Control Input Module Connection Diagram



0 - 10 kHz Pulse Signal Input Connection Diagram



Circuit Diagram of External Control Interface for Pulse Signal

Maintenance

- When the pump is idle, we recommend you to release the tubing from pressure. This helps to protect the tubing from unnecessary strain and prolongs its service life
- Keep rollers clean and dry. This will prolong the service lives of tubing and pump head.
- The surface of drive and the pump head are not organic solvent and aggressive liquids resistant. Please pay attention when using.
- If a trouble happens, please contact us or our dealers.

Technical Specifications

* Functions

| Acceptable Pump Heads | YZ1515x, YZ2515x, YZ II15, YZ II25, BZ, DG, DG15, DMD15-13 |
|---------------------------|---|
| External Control | Start/stop, cw/ccw control and speed control (0-5V, 0-10V, 4-20mA and 0-10kHz optional) |
| Prime | Fast filling and empting |
| Speed Control | The speed can be adjusted manually or automatically through external control interface |
| Display | Display current rpm, direction and running status |
| Direction Control | CW and CCW reversible |
| Communication Function | RS485 |
| Memory Function | Storing the running parameter automatically (the running status must stay at lease 5 seconds) |

* Specifications

| Speed | 0.1-100 (rpm) |
|---------------------|--|
| Speed Precision | 0.1rpm |
| Speed Adjusting | Membrane keypad continuous adjusting |
| Display Mode | 3 digital LED displays current rpm |
| Applicable Power | AC 100~240V 50/60Hz |
| Power Consumption | ≤20W |
| Operating Condition | Temperature0°C~40°C Relative humidity <80% |
| Drive Dimensions | 232×142×149(mm) |
| Drive Weight | 2.38kg |
| IP Rating | IP20 |